VNZ200 Series

User Manual



Thank you for choosing VNZ200 series inverter.

Before installing, operating, maintaining or checking the driver, please read this manual carefully to give full play to the function of the driver and ensure the safety of users.

In this instruction manual, safety is divided into two categories: danger and attention. Please pay special attention to the "Awarning", "Caution" symbols and related contents.

" WARNING" Incorrect or incorrect operation can cause hazards that may result in death or serious injury.

"^CCaution" of the harm caused by incorrect or wrong operation, which may lead to personal injury or failure of the drive and mechanical system. Depending on the situation, the precautions may also cause serious consequences.

The diagrams in this instruction manual are for the convenience of explanation, and may be slightly different from the production crystals. Due to product upgrades, there may be slight differences. Please refer to the actual product.

Please pay attention to hand this instruction manual to the end user and keep it proper for use in future inspection and maintenance.

If you have any questions, please contact the company or our agent in time, and we will serve you wholeheartedly.

1 Safety Precautions

Read this manual carefully before installation, operation, maintenance or inspection.

Precautions for safe operation in the manual are classified as "WARNING" or "CAUTION".



Indicates a potentially hazardous situation which, if not avoided, could result in personal injury or death.



Indicates a potentially critical situation that, if not identified, could result in minor or moderate personal injury and equipment damage.

This can also be used to alert on unsafe operations.

In some cases, even what is stated in the caution can lead to major accidents. So, in any case observe these important precautions.

Note:

The steps taken to ensure proper operation. Warning markings appear on the front cover of the drive. Follow these guidelines when using the drive.

⊊ WARNING

·Risk of injury and electric shock.

Read the manual and follow the safety instruction before use.

Isolate from supply and wait 10 minutes before removing its cover.

·Ensure proper earth connection.

·Mount the inverter on a non-combustible surface.

2 Unpacking and inspection

CAUTION

•Do not install or operate any drive that is damaged or has outdated parts, otherwise there is a risk of injury.

When taking the drive out after unpacking, check the following items.

1. Check that there is no injury (damage or chip on the body) of the drive during transportation.

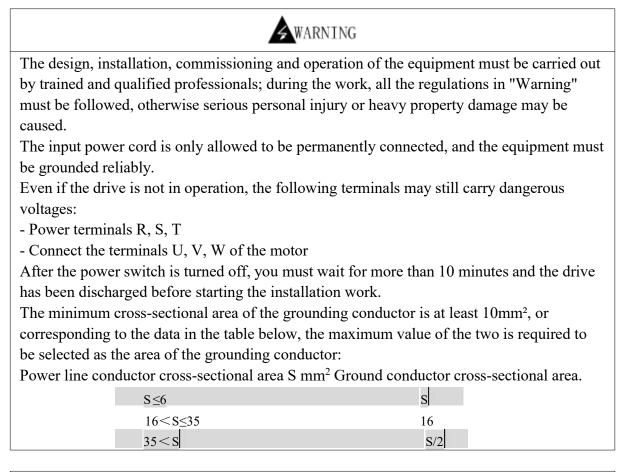
2. Check that there are instructions and warranty cards in the box.

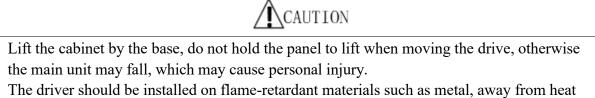
3. Check the drive nameplate and confirm that it is the product you ordered.

4. Please confirm that the optional accessories you received are what you need, if you ordered optional accessories for the drive.

If you find a damaged drive or optional accessories, please contact your local dealer immediately.

3 Removal and Installation Warnings





sources and flammable objects to avoid fire.

When more than two drives are installed in a cabinet, a cooling fan should be installed and the air temperature should be controlled below 40 °C, otherwise overheating will cause fire or damage to the device.

Contents

| VNZ200 Series User Manual | 5 |
|--|----|
| Chapter 1 Overview | 5 |
| 1.1 Nameplate | 5 |
| 1.2 Specifications | 6 |
| 1.3 Models | 8 |
| 1.4 The appearance and installation dimensions of the inverter | 9 |
| Chapter 2 Wiring | 11 |
| 2.1 Definition of Control Board Terminals | |
| 2.2 Basic Wiring Diagramm | |
| Chapter 3 Function Parameters | |
| Chapter 4 Communication Protocol | |
| 4.1 The agreement content | |
| 4.2 Application methods | |
| 4.3 Bus structure | |
| 4.4 Protocol Description | |
| 4.5 Communications data structure | 55 |
| APPENDIX | |

VNZ200 Series User Manual

Chapter 1 Overview

1.1 Nameplate

Model:





1 2 3 4

| No. | Identification | Description |
|-----|----------------|---------------------|
| 1 | VNZ200 | Series name |
| 2 | 3R7/5R5 | 3R7: 3.7kW |
| | | 5R5: 5.5kW |
| 3 | G/P | G: Constant torque |
| | | P: Variable torque |
| 4 | 2/4 | 2: 1PH AC220V INPUT |
| | | 4: 3PH AC380V INPUT |

1.2 Specifications

| | Items | Specifications | | | | |
|-------------------------|----------------------------|--|--|--|--|--|
| | Control method | Open loop vector control (Without PG), V/F control | | | | |
| | Iliahast fragmanay | Vector control: 0 to 600 Hz | | | | |
| | Highest frequency | V/F control: 0 to 320 0Hz | | | | |
| | Carrier frequency | 0.5kHz to 16kHz | | | | |
| | setting | The carrier frequency can be automatically adjusted according to the load characteristics. | | | | |
| - | Input frequency | Digital setting: 0.01Hz | | | | |
| | resolution | Analog setting: maximum frequency $\times 0.025\%$ | | | | |
| | Starting torque | Model G: 0.5 Hz/150% (Without PG) | | | | |
| | Starting torque | P-type machine: 0.5 Hz/100% | | | | |
| | Speed range | 1:100 (Without PG) | | | | |
| | Steady speed accuracy | ± 0.5 % (Without PG) | | | | |
| - | | G type machine: 150% rated current 60s; 180% rated current 3s. | | | | |
| | Overload capacity | P type machine: 120% rated current 60s; 150% rated current 3s. | | | | |
| | Torque boost | Automatic torque boost; manual torque boost 0.1%-30.0% | | | | |
| Bas | V/F curve | Three ways: linear type; multi-point type; N-th power V/F curve (1.2 power, 1.4 power, | | | | |
| ic cc | | 1.6 power, 1.8 power, 2 power) | | | | |
| ontro | V/F separation | 2 ways: full separation, half separation | | | | |
| Basic control functions | Acceleration and | Linear or S-curve acceleration and deceleration methods. Four kinds of acceleration and | | | | |
| nctic | deceleration curve | deceleration time, the acceleration and deceleration time | | | | |
| ns | | range is 0.0-6500.0s | | | | |
| | DC braking | DC braking frequency: 0.00Hz-maximum frequency Braking time: 0.0s-36.0s | | | | |
| - | | Braking current value: 0.0%-100.0% | | | | |
| | Jog control | Jog frequency range: 0.00Hz-50.00Hz. The jog acceleration and deceleration time is 0.0s-6500.0s. | | | | |
| - | DIC multi mand | | | | | |
| | PLC, multi-speed operation | Realize up to 16-speed operation through built-in PLC or control terminals | | | | |
| | Built-in PID | Process control closed-loop control system can be easily realized. | | | | |
| - | Automatic | | | | | |
| | Voltage | | | | | |
| | Adjustment | When the grid voltage changes, it can automatically keep the output voltage constant. | | | | |
| | (AVR) | | | | | |
| | Overvoltage and | Automatically limit current and voltage during operation to request frequent success | | | | |
| | overcurrent stall | Automatically limit current and voltage during operation to prevent frequent overcurrent | | | | |
| | control | and overvoltage tripping | | | | |
| | Fast current | Minimize overcurrent faults and protect the normal operation of the inverter | | | | |
| | limiting function | winning overcurrent launs and protect the normal operation of the inverter | | | | |



| | Torque Limiting and Control | " Excavator " feature, which automatically limits the torque during operation to prevent frequent overcurrent tripping | | | |
|---------------------|---|--|--|--|--|
| | Great performance | Asynchronous or synchronous motor control with high performance current vector control technology | | | |
| Person | Instantaneous power failure | In the event of an instantaneous power failure, the voltage reduction is compensated by the load feedback energy, and the inverter continues to run for a short time. | | | |
| Personalization | Fast current limiting | Avoid frequent overcurrent faults of the inverter | | | |
| | Timing function | Timing control function: set the time range from 0.0 minutes to 6500.0 minutes | | | |
| | Communication method | RS-485 | | | |
| | Run command channelOperation panel given, control terminal given, serial communication port gSwitchable in a variety of ways | | | | |
| | Frequency source | Multiple frequency sources: digital given, analog voltage given, analog current given, serial port given. Switchable in a variety of ways | | | |
| | Auxiliary | 10 auxiliary frequency sources. Auxiliary frequency fine-tuning and frequency synthesis | | | |
| | frequency source | can be flexibly realized | | | |
| Running | Input terminal | 37KW and below: 4 digital input terminals; 1 analog input terminal, support 0-10V voltage input or 4-20mA current input (AVI) 45KW and above: 6 digital input terminals, one of which supports high-speed pulse input up to 100kHz (S3 optional); 2 analog input terminals, 1 only supports 0-10V voltage input (FIV), 1 support 0-10V voltage input or 4-20mA current input (FIC) | | | |
| | Output terminal | 37KW and below: 1 relay output terminal (RA, RC); 45KW and above: 1 digital output terminal (MO1) 1 relay output terminal (RA, RB, RC) 1 analog output terminal, support 0-20mA current output or 0-10V voltage output (FOV) | | | |
| Keyboard display | LED display | Display parameters | | | |
| oarc | Key lock and | Part or all of the keys can be locked, and the scope of action of some keys can be | | | |
| | function selection | defined. to prevent misuse | | | |

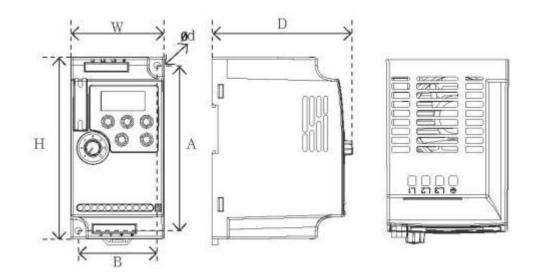
| | Protective function | Power-on motor short circuit detection, output phase loss protection, overcurrent protection, overvoltage protection, undervoltage protection, overheat protection, overload protection, etc. |
|-------------|------------------------|---|
| | Place of use | Indoor, no direct sunlight, no dust, corrosive gas, flammable gas, oil Fog, water vapor, dripping water or salt, etc. |
| | Altitude | Below 1000m (Above 1000m need to downshift) |
| Environment | Ambient temperature | - 10 °C - + 40 °C (Ambient temperature is 40 °C - 50 °C, please downshift to use) |
| onme | Humidity | Less than 95%RH, no condensation |
| ent | Vibration | Less than 5.9m/s 2 (0.6g) |
| | Storage temperature | - 20 °C - + 60 °C |
| | Protection class | IP20 |

1.3 Models

| Inverter model | Input voltage | Rated output power (KW) | Rated input current (A) | Rated output current (A) | Applicable motor (KW) |
|---------------------|----------------|-------------------------------|----------------------------|--------------------------------|--------------------------|
| VNZ200-0R4G -2 | | 0.4 | 5.4 | 2.5 | 0.4 |
| VNZ200-0R75G -2 | 1PH | 0.75 | 7.2 | 5.0 | 0.75 |
| VNZ200-1R5G -2 | AC 220V | 1.5 | 10.0 | 7.0 | 1.5 |
| VNZ200-2R2G -2 | ±15% | 2.2 | 16 | 11 | 2.2 |
| VNZ200-3R7G -2 | | 3.7 | 24 | 16.5 | 3.7 |
| VNZ200-0R4G -4 | | 0.4 | 3.4 | 1.2 | 0.4 |
| VNZ200-0R75G -4 | | 0.75 | 3.8 | 2.5 | 0.75 |
| VNZ200-1R5G -4 | | 1.5 | 5.0 | 3.7 | 1.5 |
| VNZ200-2R2G -4 | | 2.2 | 5.8 | 5.0 | 2.2 |
| VNZ200-3R7G /5R5P-4 | | 3.7 /5.5 | 10/15 | 9/13 | 3.7 /5.5 |
| VNZ200-5R5G /7R5P-4 | | 5.5 /7.5 | 15/20 | 13/27 | 5.5 /7.5 |
| VNZ200-7R5G /11P-4 | | 7.5/11 | 20/26 | 17/25 | 7.5/11 |
| VNZ200-11G /15P-4 | 3PH AC 380V | 11/15 | 26/35 | 25/32 | 11/15 |
| VNZ200 -15G/18.5P-4 | $\pm 15\%$ | 15/18.5 | 3 5/38 | 32/37 | 15/18.5 |
| VNZ200 -18.5G/22P-4 | ±1370 | 18.5/22 | 3 8/46 | 37/45 | 18.5/22 |
| VNZ200-22G/30P-4 | | 22/30 | 46/62 | 45/60 | 22/30 |
| VNZ200-30G/37P-4 | | 30/37 | 62/76 | 60/75 | 30/37 |
| VNZ200-37G/45P-4 | | 37/45 | 76/90 | 75/90 | 37/45 |
| VNZ200-45G/55P-4 | | 45/55 | 90/105 | 90/110 | 45/55 |
| VNZ200-55G-4 | | 55 | 105 | 110 | 55 |

| VNZ200-75P-4 | | 75 | 140 | 150 | 75 |
|--------------------|---|---------|---------|---------|---------|
| VNZ200-75G/90P-4 | | 75/90 | 140/160 | 150/176 | 75/90 |
| VNZ200-90G/110P-4 | | 90/110 | 160/210 | 176/210 | 90/110 |
| VNZ200-110G/132P-4 | | 110/132 | 210/240 | 210/253 | 110/132 |
| VNZ200-132G/160P-4 | | 132/160 | 240/290 | 253/300 | 132/160 |
| VNZ200-160G/185P-4 | | 160/185 | 290/330 | 300/340 | 160/185 |
| VNZ200-185G/200P-4 | | 185/200 | 330/370 | 340/380 | 185/200 |
| VNZ200-200G/220P-4 | | 200/220 | 370/410 | 380/420 | 200/220 |
| VNZ200-220G/250P-4 | | 220/250 | 410/460 | 420/470 | 220/250 |
| VNZ200-250G/280P-4 | | 250/280 | 460/500 | 470/520 | 250/280 |
| VNZ200-280G/315P-4 | | 280/315 | 500/580 | 520/600 | 280/315 |
| VNZ200-315G/350P-4 | | 315/350 | 580/620 | 600/640 | 315/350 |
| VNZ200-350G/400P-4 | | 350/400 | 620/670 | 640/690 | 350/400 |
| VNZ200-400G/450P-4 |] | 400/450 | 670/790 | 690/790 | 400/450 |
| VNZ200-450G/500P-4 | | 450/500 | 790/835 | 790/860 | 450/500 |

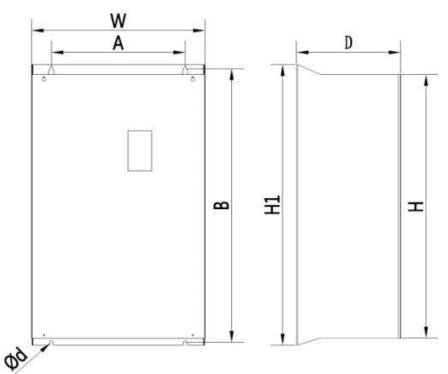
1.4 The appearance and installation dimensions of the inverter



Note: Standard 35mm rail installation is supported below 5.5KW. Unit: mm

| Model | | Dimensions | | Installation size | | |
|--------------------|----|------------|-------|-------------------|----|-----|
| wiodei | W | Н | D | Α | В | Φd |
| VNZ200-0R4G-2 | 72 | | | | | 4.5 |
| VNZ200- 1R5G-2 | | 142 | 112.2 | 130 | 61 | |
| VNZ200-0R4G-4 | | | 112.2 | | | |
| VNZ200-2R2G-4 | | | | | | |
| VNZ200-2R2G-2 | 85 | 180 | 116 | 167 | 72 | |
| VNZ200-3R7G-2 | | | | | | 5.5 |
| VNZ200-3R7G/5R5P-4 | | | | | | |

| VNZ200-5R5G/7R5P-4 | | | | | | |
|--------------------|-----|-----|-------|-----|-----|-----|
| VNZ200-7R5G/ 11P-4 | 106 | 240 | 152 | 220 | 06 | 4.5 |
| VNZ200-11G/15P-4 | 100 | 240 | 153 | 230 | 96 | 4.5 |
| VNZ200-15G/18.5P-4 | 151 | 332 | 165.5 | 318 | 137 | 7 |
| VNZ200-22G/30P-4 | 131 | 332 | 105.5 | 518 | 157 | / |
| VNZ200-30G/37P-4 | 217 | 400 | 201 | 385 | 202 | 7 |
| VNZ200-37G/45P-4 | 217 | 400 | 201 | 383 | 202 | / |



Unit: mm

| Model | Dimensions | | | Installation size | | | | | | | | | |
|--------------------|------------|--------|---------|-------------------|---------|---------|---------|--------|-----|-----|-----|-----|----|
| WIGHT | W | Н | H1 | D | Α | В | Φd | | | | | | |
| VNZ200-45G/55P-4 | 300 | 440 | 470 | 240 | 200 | 455 | 9 | | | | | | |
| VNZ200-55G/75P-4 | 300 | 440 | 4/0 | 240 | 200 | 433 | 9 | | | | | | |
| VNZ200-75G/90P-4 | 275 | 590 | 620 | 310 | 200 | 612 | 9 | | | | | | |
| VNZ200-110G/132P-4 | 275 | 390 | 630 | 510 | 200 | 012 | 9 | | | | | | |
| VNZ200-132G/160P-4 | 400 | 400 | 400 | 400 | 400 | 400 | 100 | 00 675 | 715 | 310 | 320 | 695 | 11 |
| VNZ200-160G/185P-4 | 400 | 075 | /15 | 510 | 320 | 095 | 11 | | | | | | |
| VNZ200-185G/200P-4 | 400 | 700 | 790 830 | 830 320 | 160+160 | 810 | 11 | | | | | | |
| VNZ200-220G/250P-4 | 400 | /90 | 830 | | | | 11 | | | | | | |
| VNZ200-250G/280P-4 | 530 | 520 | 520 | 920 970 | 970 | 970 350 | 215+215 | 950 | 11 | | | | |
| VNZ200-315G/350P-4 | | 920 | 970 | 330 | 213+213 | 930 | 11 | | | | | | |
| VNZ200-350G/400P-4 | 550 | 1120 1 | 1180 | 400 | 220-220 | 1150 | 12 | | | | | | |
| VNZ200-450G/500P-4 | 550 | 1120 | 1100 | 400 | 230+230 | 1130 | 13 | | | | | | |

Chapter 2 Wiring

2.1 Definition of Control Board Terminals

(1) 37KW and below



(2) 45KW and above

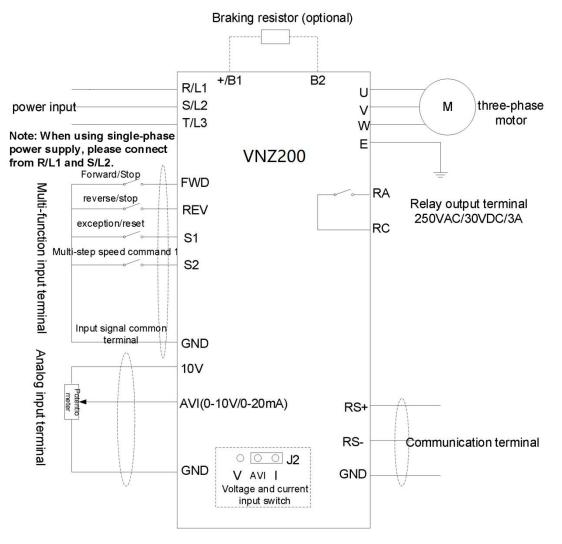


(3) Control terminal description

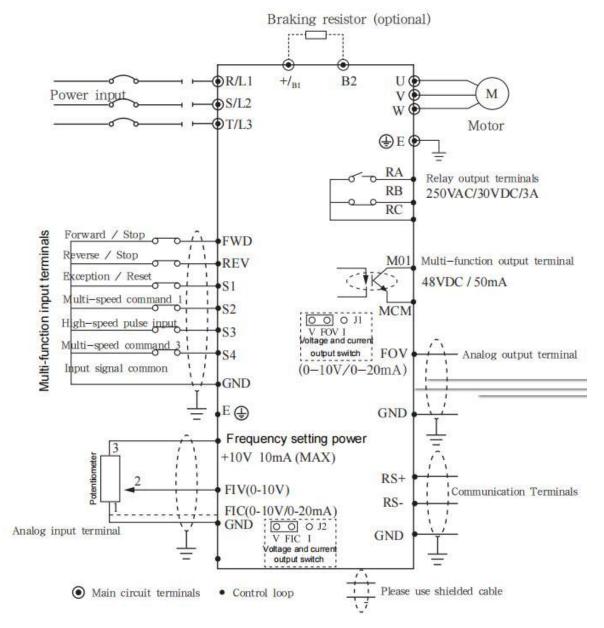
| Terminal name | Function Definition Description | Remarks |
|---------------|--|---|
| FWD | Forward command input terminal (multi-function input terminal) | |
| REV | Reverse command input terminal (multi-function input terminal) | Multi-function input terminal S1-S4, FWD, REV terminal can |
| S1 | fault reset | be Number P5.00-P5.05 |
| S2 | Multi-step speed command 1 | specific set, set the terminal and valid when GND is closed |
| S3 | Multi-step speed command 2 (high-speed pulse input) | valid when GND is closed |
| S4 | Multi-step speed command 3 | |
| FOV | Analog voltage output terminal | 0-10V |
| 10V | Power supply for frequency setting | |
| 24V | Auxiliary power | |
| FIV | Analog voltage command input terminal | 0-10V |
| FIC | Analog current command input terminal | 0-20mA |
| GND | Input signal common terminal | |
| МСМ | Optical coupling output common terminal | |
| MO1 | Multifunctional optocoupler output contact | |
| RA | Relay output contact (normally open) | |
| RB | Relay wheel out contact (normally closed) | |
| RC | Common terminals of relay output contacts RA and RB | |

2.2 Basic Wiring Diagramm

(1) 0.75KW-37KW



(2) 45KW-450KW



Chapter 3 Function Parameters

If PP.00 is set to a non-zero number, Parameter protection is enabled. You must enter the correct user password to enter the menu. To cancel the password protection function, enter with password and set PP.00 to 0.

Parameters menu the user customizes are not protected by password. Group P is the basic function Parameters, Group D is to monitor the function Parameters. The symbols in the function code.

" \gtrsim ": The Parameter can be modified when the AC drive is in either stop or running state.

" \star ": The Parameter cannot be modified when the AC drive is in the running state.

"•": The Parameter is the actually measured value and cannot be modified.

"*": The Parameter is factory Parameter and can be set only by the manufacturer.

| Function Code | Parameter Name | Parameter Name Setting Range | | | | |
|---------------|--------------------------|--|--------------------|----|--|--|
| | Group | P0: Standard Function Parameters | | | | |
| P0.00 | G/P type display | 1: G type (constant torque load)2: P type (variable torque load, e.g. fan and pump) | Model dependent | * | | |
| P0.01 | Control mode selection | 0: Voltage/Frequency(V/F) control 1: Sensorless flux vector control (SFVC) | 0 | * | | |
| P0.02 | Command source selection | 0: Operation panel control (LED off) 1: Terminal control (LED on) 2: Communication control (LED blinking) | 0 | \$ | | |

Standard Function Parameters

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|--|---|---------|-----------------------|
| P0.03 | Frequency source superposition selection | One's digit: Selection of frequency source 0: Main frequency source X 1: Main and auxiliary calculation results 2: Switchover between X and Y 3: Switchover between X and main (X) & auxiliary(Y) calculation 4: Switchover between Y and main (X) & auxiliary(Y) calculation Ten's digit: X and Y calculation relationship 0: X+Y 1: X -Y 2: Maximum (X, Y) | 00 | Å |
| P0.04 | Main frequency source X selection | 0: Digital setting (P01.0 preset frequency, can modify the UP/DOWN, non-retentive at power failure) 1: Digital setting (P0.10 preset frequency, can modify the UP/ DOWN, retentive at power failure) 2: FIV/keyboard potentiometer 3: FIC/AVI 4: Reserved 5: Pulse setting(S3) 6: Multi-stage instruction 7: Simple PLC 8: PID 9: Communications given | 2 | * |
| P0.05 | Auxiliary frequency source Y selection | The same as P0.04 (Main frequency source X selection) | 0 | * |
| P0.06 | Auxiliary frequency source superposition Y range selection | 0: Relative to the maximum frequency 1: Relative to the main frequency source X | 0 | \overleftrightarrow |
| P0.07 | Auxiliary frequency source superposition Y range | 0%-150% | 100% | \$ |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|------------------------------------|--------------------|-----------------------|
| P0.08 | Acceleration time 1 | 0.00s-6500.0s | Model | ☆ |
| | | | dependent | |
| P0.09 | Deceleration time 1 | 0.00s-6500.0s | Model | |
| 10.09 | | | dependent | ~ |
| P0.10 | Frequency preset | 0.00Hz-maximum frequency (P0.12) | 50.00Hz | \overleftrightarrow |
| P0.11 | Running direction | 0: Forward direction | 0 | ☆ |
| F0.11 | Kunning direction | 1: Reverse direction | 0 | × |
| P0.12 | Maximum frequency | 50.00Hz-320.00Hz | 50.00Hz | * |
| | | 0: P0.12 | | |
| | | 1: FIV | | |
| D0 12 | Upper limit frequency | 2: FIC/AVI | 0 | |
| P0.13 | source | 3: Reserved | 0 | * |
| | | 4: PULSE settings | | |
| | | 5: Communication settings | | |
| D0.14 | P0.14 Upper limit frequency | Frequency lower limit P0.16 - | 50.00Hz | ☆ |
| P0.14 | | Maximum frequency P0.12 | | |
| P0.15 | Upper limit frequency offset | 0.00Hz-Maximum frequency P0.12 | 0.00Hz | ☆ |
| P0.16 | Frequency lower limit | 0.00Hz-Upper limit frequency P0.14 | 0.00Hz | ☆ |
| P0.17 | Carrier frequency | 1.0kHz-16.0kHz | Model dependent | |
| | Carrier frequency | 0: No | | |
| P0.18 | adjustment with | 1: Yes | 1 | \overleftrightarrow |
| 10.10 | temperature | 1.105 | | |
| | Acceleration/Deceleration | 0: 1s | | |
| P0.19 | time unit | 1: 0.1s | 1 | * |
| | time unit | 2: 0.01s | | |
| P0.21 | Frequency offset of auxiliary frequency source for X and Y operation | 0.00Hz-Maximum frequency P0.12 | 0.00Hz | ☆ |
| P0.22 | Frequency reference | 1: 0.1Hz 2: 0.01Hz | 2 | * |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|--|---|---------|---------------|
| D0 22 | Retentive of digital setting | 0: Non-retentive | 0 | _^_ |
| P0.23 | frequency upon power | 1: Retentive | 0 | \Rightarrow |
| P0.24 | Acceleration/Deceleration time base frequency | 0: Maximum frequency (P0.12) 1: Set frequency 2: 100Hz | 0 | * |
| P0.25 | Base frequency for UP/DOWN modification during running | 0: Running frequency 1: Set frequency | 0 | * |
| P0.26 | Binding command source to frequency source | Unit's digit: Binding operation panel command to frequency source 0: No binding 1: Frequency source by digital setting 2: FIV 3: FIC/AVI 4: Reserved 5: Pulse setting (S3) 6: Multi-stage 7: Simple PLC 8: PID 9: Communication setting Ten's digit: Binding terminal command to frequency source (0-9, same as unit's digit) Hundred's digit: Binding communication command to frequency source (0-9, same as unit's digit) | 000 | * |
| P0.27 | Communication type | 0: Modbus | 0 | ☆ |
| | | oup P1: Start/Stop Control | 1 | 1 |
| P1.00 | Start mode | 0: Start directly1: Speed tracing and start2: Pre-excitation start (Asynchronous motor) | 0 | * |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|---|---------|---------------------|
| P1.01 | Rotational speed tracking mode | 0: Start with the frequency of input power failure1: Start at zero speed2: Start at the maximum frequency | 0 | * |
| P1.02 | Rotational speed tracking speed | 1-100 | 20 | ☆ |
| P1.03 | Startup frequency | 0.00Hz-10.00Hz | 0.00Hz | ☆ |
| P1.04 | Startup frequency holding time | 0.0s-100.0s | 0.0s | * |
| P1.05 | Startup DC braking current/ Pre-excited current | 0%-100% | 0% | * |
| P1.06 | Startup DC braking time/ Pre-excited time | 0.0s-100.0s | 0.0s | * |
| P1.07 | Acceleration/ Deceleration mode | 0: Linear acceleration/ deceleration 1: S-curve acceleration/ deceleration A 2: S-curve acceleration/ deceleration B | 0 | * |
| P1.08 | Time proportion of S-curve start | 0.0%-(100.0%-P1.09) | 30.0% | * |
| P1.09 | Time proportion of S-curve end | 0.0%-(100.0%-P1.08) | 30.0% | * |
| P1.10 | Stop mode | 0: Decelerate to stop 1: Free stopping | 0 | ${\leftrightarrow}$ |
| P1.11 | Trigging frequency of DC braking at stop | 0.00Hz-maximum frequency | 0.00Hz | ${\leftrightarrow}$ |
| P1.12 | Waiting time of DC braking at stop | 0.0s-100.0s | 0.0s | \$ |
| P1.13 | The current of DC braking at stop | 0%-100% | 0% | \$ |
| P1.14 | The time of DC braking at stop | 0.0s-100.0s | 0.0s | ☆ |
| P1.15 | Brake use rate | 0%-100% | 100% | ☆ |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|--|---|--------------------|----------|
| | | Group P2: Motor Parameters | • | 1 |
| P2.00 | Motor type selection | 0: Common asynchronous motor 1: Variable frequency asynchronous motor | 0 | * |
| P2.01 | Rated motor power | 0.1kW-30.0kW | Model dependent | * |
| P2.02 | Rated motor voltage | 1V-2000V | Model dependent | * |
| P2.03 | Rated motor current | 0.01A-655.35A | Model dependent | * |
| P2.04 | Rated motor frequency | 0.01Hz-maximum frequency | Model dependent | * |
| P2.05 | Rated motor rotational speed | 1rpm-65535rpm | Model dependent | * |
| P2.06 | Stator resistance (Asynchronous motor) | 0.0012-65.535Q | Model dependent | * |
| P2.07 | Rotor resistance (Asynchronous motor) | 0.001Ω-65.535Q | Model dependent | * |
| P2.08 | Leakage inductive reactance (Asynchronous motor) | 0.01mH-655.35mH | Model dependent | * |
| P2.09 | Mutual inductive reactance | 0.1mH-6553.5mH | Model dependent | * |
| P2.10 | No-load current (Asynchronous motor) | 0.01A-P2.03 | Model dependent | * |
| | · | P2.11-P2.36 Reserved | | |
| P2.37 | Tuning selection | 0: No operation1: Asynchronous motor static tuning2: Asynchronous motor completetuning | 0 | * |
| | Gro | up P3: Vector Control Parameters | | |
| P3.00 | Speed loop proportional gain 1 | 1-100 | 30 | ☆ |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|---|---------|---------------------------|
| P3.01 | Speed loop integral time 1 | 0.01s-10.00s | 0.50s | Å |
| P3.02 | Switchover frequency 1 | 0.00-P3.05 | 5.00Hz | \overleftrightarrow |
| P3.03 | Speed loop | 1-100 | 20 | ${\leftrightarrow}$ |
| P3.04 | Speed loop integral time 2 | 0.01s-10.00s | 1.00s | $\stackrel{\wedge}{\sim}$ |
| P3.05 | Switchover frequency 2 | P3.02-maximum output frequency | 10.00Hz | $\stackrel{\wedge}{\sim}$ |
| P3.06 | Vector control slip gain | 50%-200% | 100% | $\stackrel{\wedge}{\sim}$ |
| P3.07 | Time constant of speed loop filter | 0.000s-0.100s | 0.000s | \$ |
| P3.08 | Vector control over-excitation gain | 0-200 | 64 | \overleftrightarrow |
| P3.09 | Torque upper limit source in speed control mode | 0: P3.10 1: FIV 2: FIC/AVI 3: Reserved 4: Pulse setting 5: Communication setting 6: MIN (FIV, FIC) 7: MAX (FIV, FIC) | 0 | \$ |
| P3.10 | Digital setting of torque upper limit in speed control mode | 0.0%-200.0% | 150.0% | $\dot{\omega}$ |
| P3.13 | Excitation adjustment proportional gain | 0-60000 | 2000 | $\stackrel{\wedge}{\sim}$ |
| P3.14 | Excitation adjustment | 0-60000 | 1300 | \overleftrightarrow |
| P3.15 | Torque adjustment proportional gain | 0-60000 | 2000 | \$ |
| P3.16 | Torque adjustment | 0-60000 | 1300 | \$ |

| Function Code | Parameter Name | Setting Range | Default | Property | | |
|----------------|-------------------------------|---|------------|----------|--|--|
| P3.17 | Speed loop | Unit's digit: integral separation | 0 | * | | |
| P3.18 | | Reserved | | | | |
| P3.19 | | Reserved | | | | |
| P3.20 | | Reserved | | | | |
| P3.21 | | Reserved | | | | |
| P3.22 | | Reserved | | | | |
| | Gı | oup P4: V/F Control Parameters | | | | |
| P4.00 P4.01 | V/F curve setting | 0: Linear V/F 1: Multi-point V/F 2: Square V/F 3: 1.2-power V/F 4: 1.4-power V/F 6: 1.6-power V/F 8: 1.8-power V/F 9: Reserved 10: V/F complete separation 11: V/F half separation 0.0%: (Automatic torque boost) | 0 Model | * | | |
| | Cut-off frequency of | 0.1%-30.0% 0.00Hz-maximum output | dependent | | | |
| P4.02 | torque boost | frequency | 10.00Hz | * | | |
| P4.03 | Multi-point V/F | 0.00Hz-P4.05 | 0.00Hz | * | | |
| P4.04 | Multi-point V/F | 0.0%-100.0% | 0.0% | * | | |
| P4.05 | Multi-point V/F | P4.03-P4.07 | 0.00Hz | * | | |
| P4.06 | Multi-point V/F | 0.0%-100.0% | 0.0% | * | | |
| P4.07 | Multi-point V/F | P4.05-rated motor frequency (P1.04) | 0.00Hz | * | | |
| P4.08 | Multi-point V/F | 0.0%-100.0% | 0.0% | * | | |
| P4.09 | V/F slip compensation gain | 0.0%-200.0% | 0.0% | \$ | | |
| P4.10 | V/F over-excitation gain | 0-200 | 10 | \$ | | |



| Function Code | Parameter Name | Setting Range | Default | Property |
|----------------------|--|--|--------------------|---------------------|
| P4.11 | V/F oscillation suppression gain | 0-100 | Model dependent | ${\leftrightarrow}$ |
| P4.13 | Voltage source for V/F separation | 0: digital setting (P4.14) 1: FIV 2: FIC 3: Reserved 4: PULSE setting(S3) 5: Multi-reference 6: Simple PLC 7: PID 8: Communication setting 100.0% corresponds to the rated motor voltage. | 0 | * |
| P4.14 | Voltage digital setting for V/F separation | 0V-rated motor voltage | 0V | * |
| P4.15 | Voltage rising time of V/F separation | 0.0s-1000.0s It indicates the time for the voltage rising from 0 V to rated motor voltage. | 0.0s | ${\not\propto}$ |
| P4.16 | Voltage decline time of V/F separation | 0.0s-1000.0s It indicates the time for the voltage to decline from rated motor voltage to 0 V. | 0.0s | ☆ |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|-----------------------|---|---------|----------|
| | | Group P5: Input Terminals | | |
| P5.00 | FWD function | 0: No function | 1 | * |
| 1 5.00 | selection | 1: Forward RUN(FWD) | 1 | ^ |
| | | 2: Reverse RUN(REV) | | |
| | | 3: Three-line control | | |
| P5.01 | REV function | 4: Forward JOG(FJOG) | 2 | * |
| 1 3.01 | selection | 5: Reverse JOG(RJOG) | 2 | |
| | | 6: Terminal UP | | |
| | | 7: Terminal DOWN | | |
| | | 8: Coast to stop | | |
| | | 9: Reset Faults | | |
| | | 10: RUN pause | | |
| | | 11: Normally open (NO) input of external | | |
| | | fault | | |
| | | 12: Multi-stage terminal 1 | | |
| P5.02 | S1 function selection | 13: Multi-stage terminal 2 | 9 | * |
| | | 14: Multi-stage terminal 3 | | |
| | | 15: Multi-stage terminal 4 | | |
| | | 16: Terminal 1 for acceleration/ | | |
| | | deceleration time selection | | |
| | | 17: Terminal 2 for acceleration/ deceleration time selection | | |
| | | - | | |
| | | 18: Frequency source Switchover19: UP and DOWN setting clear | | |
| | | (terminal, operation panel) | | |
| | | 20: Command source switchover terminal | | |
| | | 1 | | |
| | | 21: Acceleration/Deceleration prohibited | | |
| | | 22: PID pause | | |
| | | 23: PLC status reset | | |
| | | 24: Swing pause | | |
| P5.03 | S2 function selection | 25: Counter input | 9 | * |
| | | 26: Counter reset | | |
| | | 27: Length count input | | |
| | | 28: Length reset | | |
| | | 29: Torque control prohibited | | |
| | | 30: Pulse input (Enabled only for S3) | | |
| | | 31: Reserved | | |
| | | 32: Immediate DC braking | | |
| | | 33: Normally closed (NC) input of | | |
| | | external fault | | |

| Function | Parameter Name | Setting Range | Default | Property |
|----------|---|--|----------|---------------------|
| P5.04 | S3 function selection | 34: Frequency modification forbidden 35: Reverse PID action direction | 0 | * |
| P5.05 | S4 function selection | 36: External STOP terminal 1 37: Command source switchover terminal 2 38: PID integral pause 39: Switchover between main frequency source X and preset frequency 40: Switchover between auxiliary frequency source Y and preset frequency 41: Motor selection terminal 1 42: Motor selection terminal 2 43: PID Parameter switchover 44: Reserved 45: Reserved 46: Speed control/Torque control switchover 47: Emergency stop 48: External STOP terminal 2 49: Deceleration DC braking 50: Clear the current running time 51-59: Reserved | 0 | ¥ |
| P5.10 | S filter time | 0.000s-1.000s | 0.010s | ${\leftrightarrow}$ |
| P5.11 | Terminal command mode | 0: Two-line mode 1 1: Two-line mode 2 2: Three-line mode 1 3: Three-line mode 2 | 0 | * |
| P5.12 | Terminal UP/ DOWN rate | 0.001Hz/s-65.535Hz/s | 1.00Hz/s | * |
| P5.13 | Fl curve 1 minimum input | 0.00V-P5.15 | 0.00V | ${\not\sim}$ |
| P5.14 | Corresponding setting of Fl curve 1 minimum input | -100.0%-+100.0% | 0.0% | |
| P5.15 | Fl curve 1 maximum input | P5.13-+10.00V | 10.00V | ${\leftrightarrow}$ |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|-----------------|--------------|---------------------|
| P5.16 | Corresponding setting of Fl curve 1 maximum input | -100.0%-+100.0% | 100.0% | ${\simeq}$ |
| P5.17 | Curve 1 filter time | 0.00s-10.00s | 0.10s | ${\leftarrow}$ |
| P5.18 | Fl curve 2 minimum input | 0.00V-P5.20 | 0.00V | Δ |
| P5.19 | Corresponding setting of Fl curve 2 minimum input | -100.0%-+100.0% | 0.0% | |
| P5.20 | Fl curve 2 maximum input | P5.18-+10.00V | 10.00V | |
| P5.21 | Corresponding setting of Fl curve 2 maximum input | -100.0%-+100.0% | 100.0% | |
| P5.22 | FI curve 2 filter time | 0.00s-10.00s | 0.10s | $\vec{\lambda}$ |
| P5.23 | Fl curve 3 minimum input | -10.00V-P5.25 | 0.3V | |
| P5.24 | Corresponding setting of Fl curve 3 minimum input | -100.0%-+100.0% | 0.0% | ${\sim}$ |
| P5.25 | Fl curve 3 maximum input | P5.23-+10.00V | 10.00V | |
| P5.26 | Corresponding setting of Fl curve 3 maximum input | -100.0%-+100.0% | 100.0% | ${\searrow}$ |
| P5.27 | Curve 3 filter time | 0.00s-10.00s | 0.10s | |
| P5.28 | PULSE minimum input | 0.00kHz-P5.30 | 0.00kHz | |
| P5.29 | Corresponding setting of pulse minimum input | -100.0%-100.0% | 0.0% | \$ |
| P5.30 | PULSE maximum input | P5.28-100.00kHz | 50.00kH z | |
| P5.31 | Corresponding setting of pulse maximum input | -100.0%-100.0% | 100.0% | ${\leftrightarrow}$ |

| Function Code | Parameter Name | Setting Range | Default | Property |
|----------------------|--|---|-------------|-----------------------|
| P5.32 | PULSE filter time | 0.00s-10.00s | 0.10s | \overleftrightarrow |
| P5.33 | Fl curve selection | Unit's digit: FIV curve selection/ Keyboard potentiometer curve selection 1: Curve 1(2 points, P5.13-P5.16) 2: Curve 2(2 points, P5.18-P5.21) 3: Curve 3(2 points, P5.23-P5.26) 4: Curve 4(4 points, C6.00-C6.07) 5: Curve 5(4 points, C6.08-C6.15) Ten's digit: FIC/AVI curve selection (1-5, same as FIV) Hundred's digit: FIA curve selection (1-5, | 321 | \$ |
| P5.34 P5.35 | Setting for Fl less than minimum input FWD delay time | same as FIV) Unit's digit: Setting for FIV less than minimum input 0: Minimum value 1: 0.0% Ten's digit: Setting for FIC less than minimum input (0-1, same as FIV) Hundred's digit: Setting for FIA less than minimum input (0-1, same as FIV) 0.0s-3600.0s | 000 0.0s | * |
| | | | | |
| P5.36 | REV delay time | 0.0s-3600.0s | 0.0s | * |
| P5.37 P5.38 | S1 delay time S valid mode selection 1 | 0.0s-3600.0s 0: High level valid 1: Low level valid Unit's digit: FWD Ten's digit: REV Hundred's digit: S1 Thousand's digit: S2 Ten thousand's digit: S3 | 0.0s | * |
| P5.39 | S valid mode selection 2 | 0: High level valid 1: Low level valid Unit's digit: S4 | 0 | * |
| | | Group P6: Output Terminals | | |
| P6.00 | M01 terminal output mode | 1: Switch signal output(M01) | 0 | |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|----------------|--|---------|---------------|
| | | 0: No output | | |
| | | 1: AC drive running | | |
| | | 2: Fault output (stop) | | |
| | | 3: Frequency-level detection FDT1 output | | |
| | | 4: Frequency reached | | |
| | | 5: Zero-speed running (no output at stop) | | |
| | | 6: Motor overload pre-warning | | |
| | | 7: AC drive overload pre-warning | | |
| | | 8: Set count value Reached | | |
| | | 9: Designated count value reached | | |
| | | 10: Length reached | | |
| | | 11: PLC cycle complete | | |
| | | 12: Accumulative running time reached | | |
| | | 13: Frequency limited | | |
| | | 14: Torque limited | | |
| | | 15: Ready for RUN | | |
| | | 16: FIV>FIC | | |
| | | 17: Frequency upper limit reached | | |
| | | 18: Frequency lower limit | | |
| | | reached (no output at stop) | | |
| P6.01 | M01 function | 19: Under voltage state output | 0 | \Rightarrow |
| | | 20: Communication setting | | |
| | | 21: Reserved | | |
| | | 22: Reserved | | |
| | | 23: Zero-speed running 2 (having output at | | |
| | | stop) | | |
| | | 24: Accumulative power-on time reached | | |
| | | 25: Frequency level detection | | |
| | | FDT2 output | | |
| | | 26: Frequency 1 reached | | |
| | | 27: Frequency 2 reached | | |
| | | 28: Current 1 reached | | |
| | | 29: Current 2 reached | | |
| | | 30: Timing reached | | |
| | | 31: FIV input limit exceeded | | |
| | | 32: Load becoming 0 | | |
| | | 33: Reverse running | | |
| | | 34: Zero current state | | |
| | | 35: Module temperature reached | | |
| | | 36: Software current limit exceeded | | |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|-------------------|---|---------|-----------------------|
| | | 37: Frequency lower limit reached (having | | |
| | Relay output | output at stop) | | |
| P6.02 | function (RA-RC/ | 38: Alarm output | 2 | \overleftrightarrow |
| | RA-RB-RC) | 39: Reserved | | |
| | | 40: Current running time reached | | |
| P6.07 | FOV function | 0: Running frequency | 0 | \$ |
| P0.07 | selection | 1: Set frequency | 0 | X |
| | | 2: Output current | | |
| | | 3: Output torque | | |
| | | 4: Output power | | |
| | | 5: Output voltage | | |
| | | 6: Pulse input (100.0% for 100.0kHz) | | |
| | | 7: FIV | | |
| | | 8: FIC | | |
| P6.08 | Reserved | 9: Reserved | - | - |
| | | 10: Length | | |
| | | 11: Count value | | |
| | | 12: Communication setting | | |
| | | 13: Motor rotational speed | | |
| | | 14: Output current (100.0% for 1000.0A) | | |
| | | 15: Output voltage (100.0% for 1000.0V) | | |
| | | 16: Reserved | | |
| P6.09 | | Reserved | 1 | |
| P6.10 | FOV offset | -100.0%-+100.0% | 0.0% | ☆ |
| 10.10 | coefficient | -100.070-+100.070 | 0.070 | ~ |
| P6.11 | FOV gain | -10.00-+10.00 | 1.00 | \overleftrightarrow |
| P6.12 | | Reserved | | |
| P6.13 | | Reserved | | |
| P6.17 | M01 output delay | 0.0s-3600.0s | 0.0s | ☆ |
| F0.17 | time | 0.05-3000.05 | 0.08 | X |
| DC 19 | RA-RC/RA-RB-RC | 0.0.2000.0 | 0.0 | _^_ |
| P6.18 | output delay time | 0.0s-3600.0s | 0.0s | ☆ |
| P6.19 | | Reserved | | |
| P6.20 | | Reserved | | |
| P6.21 | | Reserved | | |
| | | 0: Positive logic | | |
| | Output terminal | 1: Negative logic | | |
| P6.22 | valid mode | Unit's digit: M01 | 00 | \overleftrightarrow |
| | selection | Ten's digit: RA-RB-RC | | |
| | | | | |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|--|--|---------|-----------------------|
| | Gro | oup P7: Operation Panel and Display | | |
| P7.00 | Output power correction factor | 0.0-200.0 | 100.0 | \overleftrightarrow |
| P7.01 | JOG Function selection | 0: Disabled 1: Switchover between keypad control and remote command control (terminal or communication) 2: Switchover between forward rotation and reverse rotation 3: Forward JOG 4: Reverse JOG 5: Menu mode switching | | * |
| P7.02 | STOP/RESET key function | 0: STOP/RESET key enabled only in operation panel control 1: STOP/RESET key enabled in any operation mode | 1 | Å |
| P7.03 | LED display running Parameters 1 | 0000-FFFFBit00: Running frequency 1 (Hz)Bit01: Set frequency (Hz)Bit02: Bus voltage (V)Bit03: Output voltage(V)Bit04: Output current (A)Bit05: Output power(kW)Bit06: Output torque (%)Bit07: S input statusBit08: M01 output statusBit09: FIV voltage (V)Bit10: FIC voltage(V)Bit11: ReservedBit12: Count valueBit13: Length valueBit14: Load speed displayBit15: PID setting | 1F | × |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|-------------------------------------|---|---------|----------|
| P7.04 | LED display running parameters 2 | 0000-FFFF Bit00: PID feedback Bit01: PLC stage Bit02: Pulse setting frequency(kHz) Bit03: Running frequency 2 (Hz) Bit04: Remaining running time Bit05: FIV voltage before correction (V) Bit06: FIC voltage before correction (V) Bit07: Reserved Bit08: Linear speed Bit09: Current power-on time (Hour) Bit10: Current running time (Min) Bit11: Pulse setting frequency (Hz) Bit12: Communication setting value Bit13: Reserved Bit14: Main frequency X display (Hz) Bit15: Auxiliary frequency Y display | 0 | \$ |
| P7.05 | LED display stop parameters | 0000-FFFF Bit00: Set frequency (Hz) Bit01: Bus voltage (V) Bit02: S input status Bit03: M01 output status Bit03: M01 output status Bit03: M01 output status Bit03: FIV voltage(V) Bit05: FIC voltage(V) Bit06: Reserved Bit06: Reserved Bit07: Count value Bit08: Length value Bit08: Length value Bit09: PLC stage Bit10: Load speed Bit11: PID setting Bit12: Pulse setting frequency(kHz) Bit13: PID feedback value | 33 | ž |
| P7.06 | Load speed display coefficient | 0.0001-6.5000 | 1.0000 | \$ |
| P7.07 | Heatsink temperature of inverter | 0.0°C-150.0°C | - | - |
| P7.08 | Temporary | 0.0°°C-150.0°C | - | - |
| P7.09 | Accumulative running | 0h-65535h | - | - |
| P7.10 | | Reserved | | |
| P7.11 | Software version | - | _ | - |

| P7.12 | Numbers of decimal places for load speed display | 0: 0 decimal place 1: 1 decimal place 2: 2 decimal places 3: 3 decimal places | 1 | \$ |
|-------|--|--|--------------------|-----------------------------|
| P7.13 | Accumulative | 0h-65535h | - | - |
| P7.14 | Accumulative | 0kW-65535kWh | - | - |
| | G | roup P8: Auxiliary Functions | · · · · | |
| P8.00 | JOG running | 0.00Hz-maximum frequency | 2.00Hz | ${\simeq}$ |
| P8.01 | JOG acceleration | 0.0s-6500.0s | 20.0s | \overrightarrow{x} |
| P8.02 | JOG deceleration time | 0.0s-6500.0s | 20.0s | \overleftrightarrow |
| P8.03 | Acceleration time 2 | 0.0s-6500.0s | Model dependent | |
| P8.04 | Deceleration time 2 | 0.0s-6500.0s | Model dependent | |
| P8.05 | Acceleration time 3 | 0.0s-6500.0s | Model dependent | $\stackrel{\wedge}{\sim}$ |
| P8.06 | Deceleration time 3 | 0.0s-6500.0s | Model dependent | ${\leftrightarrow}$ |
| P8.07 | Acceleration time 4 | 0.0s-6500.0s | Model dependent | ${\sim}$ |
| P8.08 | Deceleration time 4 | 0.0s-6500.0s | Model dependent | ${\sim}$ |
| P8.09 | Jump frequency 1 | 0.00Hz-maximum frequency | 0.00Hz | $\stackrel{\wedge}{\simeq}$ |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|--|--|---------|---------------------------|
| P8.10 | Jump frequency 2 | 0.00Hz-maximum frequency | 0.00Hz | ☆ |
| P8.11 | Frequency jump amplitude | 0.00Hz-maximum frequency | 0.01Hz | |
| P8.12 | Forward/Reverse rotation dead-zone | 0.0s-3000.0s | 0.0s | ☆ |
| P8.13 | Reverse control | 0: Enabled 1: Disabled | 0 | ☆ |
| P8.14 | Running mode when set frequency lower than frequency lower limit | 0: Run at frequency lower limit 1: Stop 2: Run at zero speed | 0 | $\stackrel{\wedge}{\sim}$ |
| P8.15 | Droop control | 0.00Hz-10.00Hz | 0.00Hz | ☆ |
| P8.16 | Accumulative power-on time threshold | 0h-65000h | Oh | \$ |
| P8.17 | Accumulative running time threshold | 0h-65000h | Oh | \$ |
| P8.18 | Startup protection | 0: No 1: Yes | 0 | * |
| P8.19 | Frequency detection value (FDT1) | 0.00Hz-maximum frequency | 50.00Hz | ${\sim}$ |
| P8.20 | Frequency detection hysteresis (FDT1) | 0.0%-100.0% (FDT1 level) | 5.0% | \$ |
| P8.21 | Detection range of frequency reached | 0.0%-100.0% (maximum frequency) | 0.0% | ☆ |
| P8.22 | Jump frequency during acceleration/ deceleration | 0: Disabled 1: Enabled | 0 | \$ |
| P8.25 | Frequency switchover point between acceleration time 1 and acceleration time 2 | 0.00Hz-maximum frequency | 0.00Hz | \$ |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|--|--|---------|--------------------------|
| P8.26 | Frequency switchover point between deceleration time 1 and deceleration time 2 | 0.00Hz-maximum frequency | 0.00Hz | ** |
| P8.27 | Terminal JOG preferred | 0: Disabled 1: Enabled | 0 | $\overleftarrow{\alpha}$ |
| P8.28 | Frequency detection value (FDT2) | 0.00Hz-maximum frequency | 50.00Hz | \$ |
| P8.29 | Frequency detection hysteresis (FDT2) | 0.0%-100.0% (FDT2 level) | 5.0% | X |
| P8.30 | Any frequency reaching detection value 1 | 0.00Hz-maximum frequency | 50.00Hz | \$ |
| P8.31 | Any frequency reaching detection amplitude 1 | 0.0%-100.0% (maximum frequency) | 0.0% | X |
| P8.32 | Any frequency reaching detection value 2 | 0.00Hz-maximum frequency | 50.00Hz | X |
| P8.33 | Any frequency reaching detection amplitude 2 | 0.0%-100.0% (maximum frequency) | 0.0% | \$ |
| P8.34 | Zero current detection level | 0.0%-300.0% 100.0% for rated motor current | 5.0% | \$ |
| P8.35 | Zero current detection delay time | 0.01s-600.00s | 0.10s | \$ |
| P8.36 | Output over current threshold | 0.0% (no detection) 0.1%-300.0% (rated motor current) | 200.0% | \$ |
| P8.37 | Output over current detection delay time | 0.00s-600.00s | 0.00s | \$ |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|--|---------|---------------------------|
| P8.38 | Any current reaching 1 | 0.0%-300.0% (rated motor current) | 100.0% | $\stackrel{\wedge}{\sim}$ |
| P8.39 | Any current reaching 1 amplitude | 0.0%-300.0% (rated motor current) | 0.0% | \$ |
| P8.40 | Any current reaching 2 | 0.0%-300.0% (rated motor current) | 100.0% | \$ |
| P8.41 | Any current reaching 2 amplitudes | 0.0%-300.0% (rated motor current) | 0.0% | \$ |
| P8.42 | Timing function | 0: Disabled 1: Enabled | 0 | $\stackrel{\wedge}{\sim}$ |
| P8.43 | Timing duration source | 0: P8.44 1: FIV 2: FIC 3: Reserved 100% of analog input corresponds to the value of P8.44 | 0 | \$ |
| P8.44 | Timing duration | 0.0Min-6500.0Min | 0.0Min | \$ |
| P8.45 | FIV input voltage lower limit | 0.00V-P8.46 | 3.10V | $\stackrel{\wedge}{\sim}$ |
| P8.46 | FIV input voltage upper limit | P8.45-10.00V | 6.80V | \$ |
| P8.47 | Module temperature threshold | 0°°C-150°C | 100°C | Å |
| P8.48 | Cooling fan control (7.5kW and above support) | 0: Fan working during running 1: Fan working continuously | 0 | X |
| P8.49 | Wakeup frequency | Dormant frequency (P8.51) -maximum frequency (P0.12) | 0.00Hz | \$ |
| P8.50 | Wakeup delay time | 0.0s-6500.0s | 0.0s | \overleftrightarrow |
| P8.51 | Dormant frequency | 0.00Hz-wakeup frequency (P8.49) | 0.00Hz | ☆ |
| P8.52 | Dormant delay time | 0.0s-6500.0s | 0.0s | \$ |
| P8.53 | Current running time reached | 0.0Min-6500.0Min | 0.0Min | * |



| Function Code | Parameter Name | Setting Range | Default | Property | | |
|---------------|--|---------------------------|---------|--|--|--|
| | Group P9: Fault and Protection | | | | | |
| P9.00 | Motor overload protection selection | 0: Disabled 1: Enabled | 1 | ${\simeq}$ | | |
| P9.01 | Motor overload protection gain | 0.20-10.00 | 1.00 | \$ | | |
| P9.02 | Motor overload warning coefficient | 50%-100% | 80% | $\stackrel{\scriptstyle \wedge}{\sim}$ | | |
| P9.03 | Overvoltage stall gain | 0-100 | 0 | ${\searrow}$ | | |
| P9.04 | Overvoltage stall protective voltage | 120%-150% | 130% | \$ | | |
| P9.05 | Over current stall gain | 0-100 | 20 | \$ | | |
| P9.06 | Over current stall protective current | 100%-200% | 150% | ☆ | | |
| P9.07 | Short-circuit to ground upon power-on | 0: Disabled 1: Enabled | 1 | \$ | | |
| P9.09 | Fault auto reset times | 0-20 | 0 | \$ | | |
| P9.10 | M01 action during fault auto reset | 0: Not act 1: Act | 0 | ☆ | | |
| P9.11 | Time interval of fault auto reset | 0.1s-100.0s | 1.0s | ☆ | | |
| P9.12 | | Reserved | | | | |
| P9.13 | Output phase loss protection selection | 0: Disabled 1: Enabled | 1 | \$ | | |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|-------------------------|--|---------|----------|
| | | 0: No fault | | |
| | | 1: Inverter unit protection | | |
| P9.14 | | 2: Overcurrent during acceleration | | _ |
| P9.14 | 1st fault type | 3: Overcurrent during deceleration | - | • |
| | | 4: Overcurrent at constant speed | | |
| | | 5: Overvoltage during acceleration | | |
| | | 6: Overvoltage during deceleration | | |
| | | 7: Overvoltage at constant speed | | |
| | | 8: Buffer resistance overload | | |
| | | 9: Undervoltage | | |
| | | 10: AC drive overload | | |
| P9.15 | 2nd fault type | 11: Motor overload | - | • |
| | | 12: Reserved | | |
| | | 13: Power output phase loss | | |
| | | 14: Module overheat | | |
| | | 15: External equipment fault | | |
| | | 16: Communication fault | | |
| | | 17: Contactor fault | | |
| | | 18: Current detection fault | | |
| | | 19: Motor auto-tuning fault | | |
| | | 20: Reserved | | |
| | | 21: EEPROM read-write fault | | |
| | | 22: AC drive hardware fault | | |
| | | 23: Short circuit to ground | | |
| | | 24: Reserved | | |
| | | 25: Reserved | | |
| Dolf | | 26: Accumulative running time | - | • |
| P9.16 | 3rd (latest) fault type | reached | | |
| | | 27: Reserved | | |
| | | 28: Reserved | | |
| | | 29: Accumulative power-on time reached | | |
| | | 30: Load becoming 0 | | |
| | | 31: PID feedback lost during running | | |
| | | 40: With-wave current limit fault | | |
| | | 41-43: Reserved | | |
| | | 51: Reserved | | |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---------------------------------------|---------------|---------|----------|
| P9.17 | Frequency upon 3rd fault | - | - | • |
| P9.18 | Current upon 3rd fault | - | - | • |
| P9.19 | Bus voltage upon 3rd fault | - | - | • |
| P9.20 | Input terminal status upon 3rd fault | - | - | • |
| P9.21 | Output terminal status upon 3rd fault | - | - | • |
| P9.22 | AC drive status upon 3rd fault | - | - | • |
| Р9.23 | Power-on time upon 3rd fault | - | - | • |
| P9.24 | Running time upon 3rd fault | - | - | • |
| Р9.27 | Frequency upon 2nd fault | - | - | • |
| P9.28 | Current upon 2nd fault | - | - | • |
| P9.29 | Bus voltage upon 2nd fault | - | - | • |
| P9.30 | Input terminal status upon 2nd fault | - | - | • |
| P9.31 | Output terminal status upon 2nd fault | - | - | • |
| Р9.32 | Frequency upon 2nd fault | - | - | • |
| Р9.33 | Current upon 2nd fault | - | - | • |
| Р9.34 | Bus voltage upon 2nd fault | - | - | • |
| Р9.37 | Input terminal status upon 1st fault | - | - | • |
| Р9.38 | Output terminal status upon 1st fault | - | - | • |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|--|--|---------|----------|
| P9.39 | Frequency upon 1st fault | - | - | • |
| P9.40 | Current upon 1st fault | - | - | • |
| P9.41 | Bus voltage upon 3rd fault | - | - | • |
| P9.42 | Input terminal status upon 1st fault | - | - | • |
| P9.43 | Output terminal status upon 1st fault | - | - | • |
| P9.44 | Frequency upon 1st fault | - | - | • |
| P9.47 | Fault protection action selection 1 | Unit's digit: Motor overload (OL1) 0: Coast to stop 1: Stop according to the stop mode 2: Continue to run Ten's digit: Reserved Hundred's digit: Power output phase loss (LO) Thousand's digit: External equipment fault (EF) Ten thousand's digit: Communication fault (CE) | 00000 | ☆ |
| Р9.48 | Fault protection action selection 2 | Unit's digit Reserved 0: Coast to stop Ten's digit: EEPROM read-write fault (EEP) 0: Coast to stop 1: Stop according to the stop mode Hundred's digit: Reserved Thousand's digit: Reserved Ten thousand's digit: Accumulative running time reached (END1) | 00000 | \$ |

| Function Code | Parameter Name | Setting Range | Default | Property |
|-----------------------------|--|---|----------------|----------|
| Function Code P9.49 | Parameter Name Fault protection action selection 3 | Setting RangeUnit's digit: Reserved0: Coast to stop1: Stop according to the stop mode2: Continue to runTen's digit: Reserved0: Coast to stop1: Stop according to the stop mode2: Continue to runHundred's digit:Accumulative power-on time reached(END2)0: Coast to stop1: Stop according to the stop mode2: Continue to runHundred's digit:Accumulative power-on time reached(END2)0: Coast to stop1: Stop according to the stop mode2: Continue to runThousand's digit:Load becoming 00: Coast to stop1: Stop according to the stop mode2: Continue to run at 7% of rated motorfrequency and resume to the setfrequency if the load recoversTen thousand's digit:PID feedback loss of running0: Coast to stop | Default | Property |
| | | 1: Stop according to the stop mode 2: Continue to run | | |
| P9.50 | | Reserved | <u> </u> | |
| P9.54 | Frequency selection for continuing to run | 0: Current running frequency 1: Set frequency 2: Frequency upper limit 3: Frequency lower limit 4: Backup frequency upon abnormality | 0 | \$ |
| P9.55 | Backup frequency upon abnormality | 60.0%-100.0% | 100.0% | ☆ |
| P9.56 | | Reserved | I | 1 |
| P9.57 | | Reserved | | |
| P9.58 | | Reserved | | |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|---|---------|----------|
| P9.59 | Action selection at instantaneous power failure | 0: Invalid 1: Decelerate 2: Decelerate to stop | 0 | * |
| Р9.60 | Action pause judging voltage at instantaneous power failure | 0.0%-100.0% | 100.0% | \$ |
| P9.61 | Voltage rally judging time at instantaneous power failure | 0.00s-100.00s | 0.50s | \$ |
| P9.62 | Action judging voltage at instantaneous power failure | 60.0%-100.0% (standard bus voltage) | 80.0% | ☆ |
| P9.63 | Protection upon load becoming 0 | 0: Disabled 1: Enabled | 0 | \$ |
| P9.64 | Detection level of load becoming 0 | 0.0-100.0% | 10.0% | ☆ |
| P9.65 | Detection time of load becoming 0 | 0.0-60.0s | 1.0s | ☆ |
| P9.67 | | Reserved | | 1 |
| P9.68 | | Reserved | | |
| P9.69 | | Reserved | | |
| P9.70 | | Reserved | | |
| | Group PA: P | rocess Control PID Function | 1 | 1 |
| PA.00 | PID setting source | 0: PA.01 1: FIV 2: FIC/AVI 3: Reserved 4: PULSE setting(S3) 5: Communication setting 6: Multi-stage | 0 | \$ |
| PA.01 | PID digital setting | 0.0%-100.0% | 50.0% | ☆ |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|--|----------------------------------|---------|-----------------------|
| | | 0: FIV | | |
| | | 1: FIC/AVI | | |
| | | 2: Reserved | | |
| | | 3: FIV-FIC | | |
| PA.02 | PID feedback source | 4: PULSE setting(S3) | 0 | \overleftrightarrow |
| | | 5: Communication setting | | |
| | | 6: FIV+FIC | | |
| | | 7: MAX (FIV , FIC) | | |
| | | 8: MIN (FIV , FIC) | | |
| PA.03 | PID action direction | 0: Forward action | 0 | \Rightarrow |
| | | 1: Reverse action | | |
| PA.04 | PID setting feedback range | 0-65535 | 1000 | \$ |
| PA.05 | Proportional gain Kp1 | 0.0-100.0 | 20.0 | ☆ |
| PA.06 | Integral time T11 | 0.01s-10.00s | 2.00s | \overleftrightarrow |
| PA.07 | Differential time Td1 | 0.000s-10.000s | 0.000s | \overleftrightarrow |
| PA.08 | Cut-off frequency of PID reverse rotation | 0.00-maximum frequency | 2.00Hz | \$ |
| PA.09 | PID deviation limit | 0.0%-100.0% | 0.0% | \$ |
| PA.10 | PID differential limit | 0.00%-100.00% | 0.10% | \$ |
| PA.11 | PID setting change time | 0.00-650.00s | 0.00s | \$ |
| PA.12 | PID feedback filter time | 0.00-60.00s | 0.00s | ☆ |
| PA.13 | PID output filter time | 0.00-60.00s | 0.00s | ☆ |
| PA.14 | | Reserved | | |
| PA.15 | Proportional gain Kp2 | 0.0-100.0 | 20.0 | \overleftrightarrow |
| PA.16 | Integral time T2 | 0.01s-10.00s | 2.00s | \overleftrightarrow |
| PA.17 | Differential time Td2 | 0.000s-10.000s | 0.000s | \$ |
| | | 0: No switchover | | |
| PA.18 | PJD parameter switchover | 1: Switchover via S | 0 | ☆ |
| 1 A.10 | condition | 2: Automatic switchover based on | | × |
| | | deviation | | |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|--|---------|-----------------------|
| PA.19 | PID parameter switchover deviation 1 | 0.0%-PA.20 | 20.0% | \$ |
| PA.20 | PID parameter switchover deviation 2 | PA.19-100.0% | 80.0% | ☆ |
| PA.21 | PID initial value | 0.0%-100.0% | 0.0% | \$ |
| PA.22 | PID initial value holding time | 0.00-650.00s | 0.00s | * |
| PA.23 | Maximum deviation between two PID outputs in forward | 0.00%-100.00% | 1.00% | ☆ |
| PA.24 | Maximum deviation between two PID outputs in reverse | 0.00%-100.00% | 1.00% | ☆ |
| PA.25 | PID integral property | Unit's digit: Integral separated 0: Invalid 1: Valid Ten's digit: Whether to stop integral operation when the output reaches 0: Continue integral operation 1: Stop integral operation | 00 | Å |
| PA.26 | Detection value of PID feedback loss | 0.0%: Not judging feedback loss 0.1%-100.0% | 0.0% | \Rightarrow |
| PA.27 | Detection time of PID feedback loss | 0.0s-20.0s | 0.0s | \$ |
| PA.28 | PID operation at stop | 0: No PID operation at stop 1: PID operation at stop | 0 | ☆ |
| | Group Pb: Swing F | requency, Fixed Length and Count | | |
| Pb.00 | Swing frequency setting mode | 0: Relative to the central frequency 1: Relative to the maximum frequency | 0 | * |
| Pb.01 | Swing frequency amplitude | 0.0%-100.0% | 0.0% | \overleftrightarrow |
| Pb.02 | Jump frequency amplitude | 0.0%-50.0% | 0.0% | \overleftrightarrow |
| | | | | |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|--|---------|-------------------------|
| Pb.03 | Swing frequency cycle | 0.1s-3000.0s | 10.0s | \$ |
| Pb.04 | Triangular wave rising time coefficient | 0.1%-100.0% | 50.0% | $\stackrel{\sim}{\sim}$ |
| Pb.05 | Set length | 0m-65535m | 1000m | \$ |
| Pb.06 | Actual length | 0m-65535m | 0m | \$ |
| Pb.07 | Number of pulses per meter | 0.1-6553.5 | 100.0 | \$ |
| Pb.08 | Set count value | 1-65535 | 1000 | \$ |
| Pb.09 | Designated count value | 1-65535 | 1000 | ☆ |
| | Group PC: Mult | i-stage and Simple PLC Function | | 1 |
| PC.00 | Multi-stage speed 0 | -100.0%-100.0% | 0.0% | ☆ |
| PC.01 | Multi-stage speed 1 | -100.0%-100.0% | 0.0% | ☆ |
| PC.02 | Multi-stage speed 2 | -100.0%-100.0% | 0.0% | ☆ |
| PC.03 | Multi-stage speed 3 | -100.0%-100.0% | 0.0% | ☆ |
| PC.04 | Multi-stage speed 4 | -100.0%-100.0% | 0.0% | \$ |
| PC.05 | Multi-stage speed 5 | -100.0%-100.0% | 0.0% | ☆ |
| PC.06 | Multi-stage speed 6 | -100.0%-100.0% | 0.0% | ☆ |
| PC.07 | Multi-stage speed 7 | -100.0%-100.0% | 0.0% | \$ |
| PC.08 | Multi-stage speed 8 | -100.0%-100.0% | 0.0% | \$ |
| PC.09 | Multi-stage speed 9 | -100.0%-100.0% | 0.0% | \$ |
| PC.10 | Multi-stage speed 10 | -100.0%-100.0% | 0.0% | \$ |
| PC.11 | Multi-stage speed 11 | -100.0%-100.0% | 0.0% | \$ |
| PC.12 | Multi-stage speed 12 | -100.0%-100.0% | 0.0% | \$ |
| PC.13 | Multi-stage speed 13 | -100.0%-100.0% | 0.0% | ☆ |
| PC.14 | Multi-stage speed 14 | -100.0%-100.0% | 0.0% | \$ |
| PC.15 | Multi-stage speed 15 | -100.0%-100.0% | 0.0% | \$ |
| PC.16 | Simple PLC running mode | 0: Stop after the AC drive runs one cycle 1: Keep final values after the AC drive runs one cycle 2: Repeat after the AC drive runs one cycle | 0 | |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|--|---------|-----------------------|
| PC.17 | Simple PLC retentive selection | Unit's digit: Retentive upon power failure 0: No 1: Yes | 00 | ☆ |
| rc.17 | Simple FLC relentive selection | Tes Ten's digit: Retentive upon stop 0: No 1: Yes | 00 | × |
| PC.18 | Running time of simple PLC reference 0 | 0.0s(h)-6553.5s(h) | 0.0s(h) | |
| PC.19 | Acceleration/deceleration time of simple PLC reference 0 | 0-3 | 0 | |
| PC.20 | Running time of simple PLC reference 1 | 0.0s(h)-6553.5s(h) | 0.0s(h) | ☆ |
| PC.21 | Acceleration/deceleration time of simple PLC reference 1 | 0-3 | 0 | \overleftrightarrow |
| PC.22 | Running time of simple PLC reference 2 | 0.0s(h)-6553.5s(h) | 0.0s(h) | ☆ |
| PC.23 | Acceleration/deceleration time of simple PLC reference 2 | 0-3 | 0 | ☆ |
| PC.24 | Running time of simple PLC reference 3 | 0.0s(h)-6553.5s(h) | 0.0s(h) | ☆ |
| PC.25 | Acceleration/deceleration time of simple PLC reference 3 | 0-3 | 0 | ☆ |
| PC.26 | Running time of simple PLC reference 4 | 0.0s(h)-6553.5s(h) | 0.0s(h) | ☆ |
| PC.27 | Acceleration/deceleration time of simple PLC reference 4 | 0-3 | 0 | ☆ |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|--------------------|---------|---------------------------|
| PC.28 | Running time of simple PLC reference 5 | 0.0s(h)-6553.5s(h) | 0.0s(h) | ${\leftarrow}$ |
| PC.29 | Acceleration/deceleration time of simple PLC reference 5 | 0-3 | 0 | \$ |
| PC.30 | Running time of simple PLC reference 6 | 0.0s(h)-6553.5s(h) | 0.0s(h) | ☆ |
| PC.31 | Acceleration/deceleration time of simple PLC reference 6 | 0-3 | 0 | \$ |
| PC.32 | Running time of simple PLC reference 7 | 0.0s(h)-6553.5s(h) | 0.0s(h) | ☆ |
| PC.33 | Acceleration/deceleration time of simple PLC reference 7 | 0-3 | 0 | \$ |
| PC.34 | Running time of simple PLC reference 8 | 0.0s(h)-6553.5s(h) | 0.0s(h) | $\stackrel{\wedge}{\sim}$ |
| PC.35 | Acceleration/deceleration time of simple PLC reference 8 | 0-3 | 0 | \$ |
| PC.36 | Running time of simple PLC reference 9 | 0.0s(h)-6553.5s(h) | 0.0s(h) | Δ |
| PC.37 | Acceleration/deceleration time of simple PLC reference 9 | 0-3 | 0 | \$ |
| PC.38 | Running time of simple PLC reference 10 | 0.0s(h)-6553.5s(h) | 0.0s(h) | ${\simeq}$ |
| PC.39 | Acceleration/deceleration time of simple PLC reference 10 | 0-3 | 0 | ☆ |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|----------------------------|---------|---------------------------|
| PC.40 | Running time of simple PLC reference 11 | 0.0s(h)-6500.0s(h) | 0.0s(h) | Ŕ |
| PC.41 | Acceleration/deceleration time of simple PLC reference 11 | 0-3 | 0 | \$ |
| PC.42 | Running time of simple PLC reference 12 | 0.0s(h)-6500.0s(h) | 0.0s(h) | \$ |
| PC.43 | Acceleration/deceleration time of simple PLC reference 12 | 0-3 | 0 | \$ |
| PC.44 | Running time of simple PLC reference 13 | 0.0s (h)-6500.0s(h) | 0.0s(h) | \$ |
| PC.45 | Acceleration/deceleration time of simple PLC reference 13 | 0-3 | 0 | |
| PC.46 | Running time of simple PLC reference 14 | 0.0s (h)-6500.0s(h) | 0.0s(h) | $\stackrel{\wedge}{\sim}$ |
| PC.47 | Acceleration/deceleration time of simple PLC Reference 14 | 0-3 | 0 | \$ |
| PC.48 | Running time of simple PLC reference 15 | 0.0s(h)-6500.0s(h) | 0.0s(h) | \$ |
| PC.49 | Acceleration/deceleration time of simple PLC reference 15 | 0-3 | 0 | \$ |
| PC.50 | Time unit of simple PLC running | 0: s(second) 1: h(hour) | 0 | \$ |



| Function Code | Parameter Name | Setting Range | Default | Propert |
|---------------|---------------------------|--------------------------------------|---------|---------------------------|
| | | 0: Set by PC.00 | | |
| | | 1: FIV | | |
| | | 2: FIC/AVI | | |
| | | 3: reserved | | |
| PC.51 | Reference 0 source | 4: PULSE setting | 0 | ☆ |
| | | 5: PID | | |
| | | Set by preset frequency | | |
| | | (P010), modified via termina | | |
| | | UP/DOWN | | |
| | Group PD | : Communication Parameters | | |
| | | Unit's digit: MODBUS | | |
| | | 0:300BPS | | |
| | | 1:600BPS | | |
| | | 2:1200BPS | | |
| | | 3:2400BPS | | |
| | | 4:4800BPS | | |
| | Baud rate | 5:9600BPS | 0005 | \$ |
| PD.00 | | 6:19200BPS | 0005 | |
| | | 7:38400BPS | | |
| | | 8:57600BPS | | |
| | | 9:115200BPS | | |
| | | Ten's digit: Reserved | | |
| | | Hundred's digit: Reserved | | |
| | | Thousand's digit: Reserved | | |
| | | 0: No check, data format <8, N,2> | | |
| | | 1: Even parity check, data format<8, | | |
| | | E,1> | | |
| PD.01 | Data format | 2: Odd Parity check, data | 3 | \$ |
| | | format<8,0,1> | | |
| | | 3: No check, data format <8, N,1> | | |
| | | Valid for Modbus | | |
| PD.02 | Local address | 1-247, 0: Broadcast address | 1 | \$ |
| PD.03 | Response delay | 0ms-20ms | 2 | ☆ |
| PD.04 | Communication timeout | 0.0(invalid),0.1s-60.0s | 0.0 | \$ |
| | | Unit's digit: Modbus protocol | | |
| | Madhua costa - 1 1 4 | 0: Non-standard Modbus protocol | 1 | |
| PD.05 | Modbus protocol selection | 1: Standard Modbus protocol | 1 | $\stackrel{\wedge}{\sim}$ |
| | | Ten's digit: Reserved | | |
| PD.06 | Communication reading | 0:0.01A | 0 | |
| | 1 | | 0 | \$ |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|---|---------|----------|
| | Group PI | P: User-Defined Function Codes | | |
| PP.00 | User password | 0-65535 | 0 | \$ |
| PP.01 | Restore default settings | 000: No operation 001: Restore factory settings except motor Parameters | 0 | * |
| | Group CO: Torq | ue Control and Restricting Parameters | | |
| C0.00 | Speed/Torque | 0: Speed control | 0 | * |
| C0.01 | Torque setting source in torque control | 0: Digital setting (C0.03) 1: FIV 2: FIC/AVI 3: Reserved 4: PULSE setting 5: Communication setting 6: MIN (FIV, FIC) 7: MAX (FIV, FIC) | 0 | * |
| C0.03 | Torque digital setting in | 200.0%-200.0% | 150.0% | \$ |
| C0.05 | Forward maximum frequency in torque control | 0.00Hz-maximum frequency | 50.00Hz | Å |
| C0.06 | Reverse maximum frequency in torque control | 0.00Hz-maximum frequency | 50.00Hz | \$ |
| C0.07 | Acceleration time in torque control | 0.00s-650.00s | 0.00s | * |
| C0.08 | Deceleration time in torque control | 0.00s-650.00s | 0.00s | ☆ |
| | (| Group C1-C4: reserved | 1 | |
| | Group C5: | Control Optimization Parameters | | |
| C5.00 | PWM switchover frequency upper limit | 0.00Hz-15.00Hz | 12.00Hz | ☆ |
| C5.01 | PWM modulation mode | le 0: Asynchronous modulation 1: Synchronous modulation 0 | | ☆ |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|--|--|---------|----------|
| C5.02 | Dead zone compensation mode selection | 0: No compensation 1: Compensation mode 1 2: Compensation mode 2 | 1 | \$ |
| C5.03 | Random PWM depth | 0: Random PWM invalid 1-10: PWM carrier frequency random depth | 0 | ☆ |
| C5.04 | Rapid current limit | 0: Disabled 1: Enabled | 1 | \$ |
| C5.05 | Current detection compensation | 0-100 | 5 | \$ |
| C5.06 | Undervoltage threshold | 60.0%-140.0% | 100.0% | ☆ |
| C5.07 | SFVC optimization mode selection | 0: No optimization 1: Optimization mode 1 2: Optimization mode 2 | 1 | \$ |
| | Group C6: F | Curve Setting (Fl is FIV or FI | C) | |
| C6.00 | Fl curve 4 minimum input | -10.00V-C6.02 | 0.00V | \$ |
| C6.01 | Corresponding setting of Fl curve 4 minimum input | -100.0%-+100.0% | 0.0% | Å |
| C6.02 | Fl curve 4 inflection 1 input | C6.00-C6.04 | 3.00V | \$ |
| C6.03 | Corresponding setting of Fl curve 4 inflection 1 input | -100.0%-+100.0% | 30.0% | ☆ |
| C6.04 | Fl curve 4 inflection 2 input | C6.02-C6.06 | 6.00V | \$ |
| C6.05 | Corresponding setting of Fl curve 4 inflection 2 input | -100.0%-+100.0% | 60.0% | \$ |
| C6.06 | Fl curve 4 maximum input | C6.06-+10.00V | 10.00V | \$ |
| C6.07 | Corresponding setting of Fl curve 4 maximum input | -100.0%-+100.0% | 100.0% | \$ |
| C6.08 | Fl curve 5 minimum input | -10.00V-C6.10 | 0.00V | \$ |

| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|---|-----------------|---------|----------|
| C6.09 | Corresponding setting of Fl curve 5 minimum input | -100.0%-+100.0% | -100.0% | ${}$ |
| C6.10 | Fl curve 5 inflection 1 input | C6.08-C6.12 | 3.00V | ☆ |

| C6.11 | Corresponding setting of FI curve 5 inflection 1 input | -100.0%-+100.0% | -30.0% | Å | |
|-------|--|-----------------|-------------------|-------------------------------|--|
| C6.12 | Fl curve 5 inflection 2 input | C6.10-C6.14 | 6.00V | \$ | |
| C6.13 | Corresponding setting of Fl curve 5 inflection 2 input | -100.0%-+100.0% | 30.0% | \$ | |
| C6.14 | Fl curve 5 maximum input | C6.12-+10.00V | 10.00V | ☆ | |
| C6.15 | Corresponding setting of Fl curve | -100.0%-+100.0% | 100.0% | \$ | |
| C6.16 | Jump point of FIV | -100.0%-100.0% | 0.0% | ☆ | |
| C6.17 | Jump amplitude of FIV input | 0.0%-100.0% | 0.5% | \$ | |
| C6.18 | Jump point of FIC input | -100.0%-100.0% | 0.0% | \$ | |
| C6.19 | Jump amplitude of FIC input | 0.0%-100.0% | 0.5% | \$ | |
| C9.00 | PID Sleep frequency | 0-P0.12 | 00.00 Hz | \$ | |
| C9.01 | PID Sleep Time | 0-5000.0S | 10.0 S | \$ | |
| C9.02 | PID wake-up value | 0-100.0% | 60.0 % | $\stackrel{\wedge}{\simeq}$ | |
| | Group CC: FI/FO Correction | | | | |
| CC.00 | FIV measured voltage 1 | 0.500V-4.000V | Factory-corrected | | |
| CC.01 | FIV displayed voltage 1 | 0.500V-4.000V | Factory-corrected | ☆ | |
| CC.02 | FIV measured voltage 2 | 6.000V-9.999V | Factory-corrected | ☆ | |
| CC.03 | FIV displayed voltage 2 | 6.000V-9.999V | Factory-corrected | $\overrightarrow{\mathbf{x}}$ | |



| Function Code | Parameter Name | Setting Range | Default | Property |
|---------------|-------------------------|---------------|--------------------|----------|
| CC.04 | FIC measured voltage 1 | 0.500V-4.000V | Factory- corrected | ☆ |
| CC.05 | FIC displayed voltage 1 | 0.500V-4.000V | Factory- corrected | \$ |
| CC.06 | FIC measured voltage 2 | 6.000V-9.999V | Factory- corrected | \$ |
| CC.07 | FIC displayed voltage 2 | 6.000V-9.999V | Factory- corrected | \$ |
| CC.08 | | Reserved | | |
| CC.09 | | Reserved | | |
| CC.10 | Reserved | | | |
| CC.11 | Reserved | | | |
| CC.12 | FOV target voltage 1 | 0.500V-4.000V | Factory- corrected | \$ |
| CC.13 | FOV measured voltage 1 | 0.500V-4.000V | Factory- corrected | \$ |
| CC.14 | FOV target voltage 2 | 6.000V-9.999V | Factory- corrected | \$ |
| CC.15 | FOV measured voltage 2 | 6.000V-9.999V | Factory- corrected | \$ |
| CC.16 | FOC target voltage 1 | 0.500V-4.000V | Factory- corrected | \$ |
| CC.17 | FOC measured voltage 1 | 0.500V-4.000V | Factory- corrected | \$ |
| CC.18 | FOC target voltage 2 | 6.000V-9.999V | Factory- corrected | \$ |
| CC.19 | FOC measured voltage 2 | 6.000V-9.999V | Factory- corrected | ☆ |

Group D0: Monitoring Parameters

| Function Code | Parameter Name | Unit |
|---------------|------------------------|--------|
| D0.00 | Running frequency (Hz) | 0.01Hz |
| D0.01 | Set frequency (Hz) | 0.01Hz |
| D0.02 | Bus voltage (V) | 0.1V |
| D0.03 | Bus voltage (V) | 1V |

| Function Code | Parameter Name | Unit |
|---------------|--------------------------------|---------|
| D0.04 | Output current(A) | 0.01A |
| D0.05 | Output power(kW) | 0.1kW |
| D0.06 | Output torque (%) | 0.1% |
| D0.07 | S input state | 1 |
| D0.08 | M01 output state | 1 |
| D0.09 | FIV voltage(V) | 0.01V |
| D0.10 | FIC voltage(V) | 0.01V |
| D0.11 | Reserved | |
| D0.12 | Count value | 1 |
| D0.13 | Length | 1 |
| D0.14 | Load speed | 1 |
| D0.15 | PID setting | 1 |
| D0.16 | PID feedback | 1 |
| D0.17 | PLC stage | 1 |
| D0.18 | Input pulse frequency | 0.01kHz |
| D0.19 | Reserved | |
| D0.20 | Remaining running time | 0.1Min |
| D0.21 | FIV voltage before correction | 0.001V |
| D0.22 | FIC voltage before correction | 0.001V |
| D0.23 | Reserved | |
| D0.24 | Linear speed | 1m/Min |
| D0.25 | On the current time | 1Min |
| D0.26 | The current running time | 0.1Min |
| D0.27 | Pulse input frequency | 1Hz |
| D0.28 | Communication setting value | 0.01% |
| D0.29 | Reserved | |
| D0.30 | Reserved | |
| D0.31 | Auxiliary frequency Y | 0.01Hz |
| D0.32 | View any memory address values | 1 |
| D0.33 | Reserved | |

| Function Code | Parameter Name | Unit |
|---------------|------------------------------------|------|
| D0.34 | Motor temperature | 1°C |
| D0.35 | Target torque | 0.1% |
| D0.36 | Reserved | |
| D0.37 | Power factor angle | 0.1 |
| D0.38 | Reserved | |
| D0.39 | Target voltage upon V/F separation | 1V |
| D0.40 | Output voltage upon V/F separation | 1V |
| D0.41 | Reserved | |
| D0.42 | Reserved | |
| D0.43 | Reserved | |
| D0.44 | Reserved | |
| D0.45 | Current fault code | 0 |

| Error Code | Name | Error Code | Name | |
|------------|------------------------------------|------------|------------------------------|--|
| OC1 | Over current during acceleration | RAY | Connector error | |
| OC2 | Over current during deceleration | IE | Current detection error | |
| OC3 | Over current during constant speed | TE | Motor self-learning error | |
| OU1 | Over voltage during acceleration | EEP | EEPROM Read/Write error | |
| OU2 | Over voltage during deceleration | GND | Short circuit to ground | |
| OU3 | Over voltage during constant speed | END1 | Cumulative running time | |
| 003 | Over voltage during constant speed | | reached | |
| POF | Control power | END2 | Cumulative power-on time | |
| | | | reached | |
| LU | Under voltage | LOAD | Load drop error | |
| OL2 | AC drive overload | PIDE | PID feedback loss during the | |
| | | | operation | |
| OL1 | Motor overload | CBC | Fast current limiting | |
| LI | Input phase loss | ESP | Excessive Speed deviation | |
| LO | Output phase loss | OSP | Motor over speed | |
| ОН | Module overheat | CE | Communication error | |
| EF | External device fault | | | |

Chapter 4 Communication Protocol

VNZ200 series inverter provides RS485 communication interface, and support the Modbus communication protocol. Users can achieve central control by computer PLC, through the communication protocol to set inverter running instructions, modify or read function code parameters, and read the inverter working condition and fault information, etc.

4.1 The agreement content

The serial communication protocol defines the serial communication transmission of information content and format. Including: host polling or broadcasting format; Host encoding method, the content includes: the function of the required action code, data transmission and error checking, etc. From the response of machine should be used in the same structure, content including: action confirmation, data return and error checking, etc. If there was an error in receiving information from a machine, or cannot achieve the requirements of the master, it will organize a fault feedback information in response to the master.

4.2 Application methods

Application mode inverter with RS485 bus access to the "Single master and multi slaves" PC/PLC control network.

4.3 Bus structure

(1) The interface is RS485 interface.

(2) Asynchronous serial transmission mode, half-duplex transmission mode. At the same time, for the master and the slaves, the one can only send data from the machine and the other can only receive data.

In the process of serial asynchronous communication, data is sent a frame by a frame in the form of message,.

(3) Topological structure from single master machine system. Slave machine address is set in the range the of 1-247,

0 for broadcast communication address. In the network, the slave machine address must be unique.

4.4 Protocol Description

VNZ200 series inverter is a kind of asynchronous serial port communication protocol of master-slave Modbus communication protocol, the network has only one equipment (master)to establish agreement (called "query/command"). Other equipment (salves) can only provide data response of the main machine "query command", or "query/command" to make the corresponding actions to the master. Master refers to the personal computer (PC), industrial control equipment or programmable logic controller (PLC), etc. Slave machine refers to VNZ200 inverter. The master can communicate to a separate slave machine, also can to all under a broadcast information slave machine released. For access to the master alone "query/command", from the machine to return to an information (called response), for broadcast information from the master, slave machine can have no feedback to the host.

4.5 Communications data structure

Modbus protocol communication data format of VNZ200 series inverter is as follows: using the RTU mode, messages are sent at least begin with 3.5 characters pause time interval.

Network baud rate under varied characters of the time, this is the easiest to implement (below T1, T2, T3, T4). Equipment address is the first domain.

The transmission character can used is the hex 0...9, A....F. Continuously detect network bus network facilities, including pause interval of time. When the first domain (address domain) to receive, every equipment decodes to determine whether to own. After the last transmission character, a pause of at least 3.5 characters time calibration for the end of the message. A new message can be started after the pause.

The entire message frame must be as a continuous flow of transmission. If there is a pause time with more than 1.5 characters before the frame complete, receiving equipment will refresh incomplete message.

And assume that the next byte is the address domain of a new message. Likewise, if a new message starts in less than 3.5 characters of time and then a message before, receiving equipment will think it is a continuation of the previous message. This will result in an error, because in the final CRC field value can't be right.

RTU frame format:

| The frame header START | 3.5 characters | |
|--------------------------------|---|--|
| Slave address ADR | Communication address:1~247 | |
| command code CMD | 03: Read the machine parameters; | |
| command code CMD | 06: write the machine parameters | |
| Date content DATA (N-1) | | |
| Data content DATA (N-2) | Information content: Function code parameter address, function code | |
| | number of parameters, function code parameter values, etc | |
| Data content DATA0 | | |
| High-order position of CRC CHK | Estimated value: CRC value | |
| Low-order position of CRC CHK | | |

END

3.5 characters time

CMD (Command instruction) and DATA (the description of data word)

command code: 03H, read N words (Word) (at most 12 words). For example, slave machine address as 01 of

inverter startup F105 continuous read for two consecutive values.

The host command information

| ADR | 01H |
|---|---|
| CMD | 03H |
| High-order position of the starting address | F1H |
| Low-order position of the starting address | 05H |
| High-order position of register | 00H |
| Low-order position of register | 02H |
| Low-order position of CRC CHK | Wait for calculating the CRC CHK values |
| high-order position of CRC CHK | |

Slave machine response information

Set PD.05 to 0:

| ADR | 01H |
|-----------------------------------|---|
| CMD | 03H |
| High-order position of bytes | 00H |
| Low-order position of bytes | 04H |
| Data high-order position of F002H | 00H |
| Data low-order position of F002H | 00H |
| Data high-order position of F003H | 00H |
| Data low-order position of F003H | 01H |
| Low-order position of CRC CHK | Wait for calculating the CRC CHK values |
| High-order position of CRC CHK | |

Set PD.05 to 1:

| ADR | 01H |
|-----------------------------------|---|
| CMD | 03H |
| The number of bytes | 04H |
| Data high-order position of F002H | 00H |
| Data low-order position of F002H | 00H |
| Data high-order position of F003H | 00H |
| Data low-order position of F003H | 01H |
| Low-order position of CRC CHK | Wait for calculating the CRC CHK values |
| High-order position of CRC CHK | |

The command code:06H write a word (Word)For example, write 000(BB8H) to slave machine.

Address 05H inverter's F00AH address.

The host command information

| ADR | 05H |
|-------------------------------------|-----|
| CMD | 06H |
| High-order position of data address | FOH |

| Low-order position of data address | ОАН |
|--|---|
| high-order position of information content | 0BH |
| Low-order position of information content | B8H |
| Low-order position of CRC CHK | Wait for calculating the CRC CHK values |
| High-order position of CRC CHK | |

In response to information from the slave machine

| ADR | 02H |
|--|---|
| CMD | 06H |
| High-order position of data address | FOH |
| Low-order position of data address | ОАН |
| High-order position of information content | 13H |
| Low-order position of information content | 88H |
| Low-order position of CRC CHK | Wait for calculating the CRC CHK values |
| High-order position of CRC CHK | |

Check method——CRC Check method: CRC (Cyclical Redundancy Check) use RTU frame format, the message includes error detection field based on the method of CRC. CRC domain test the whole content of a message. CRC domain is two bytes, contains a 16-bit binary values. It is calculated by the transmission equipment and added to the message. Received device recalculate CRC which receives message. And compared with the value in the CRC domain, if the two CRC value is not equal, then there is an error in transmission.

CRC is saved in OxFFFF. Then call a process to continuous 8-bit bytes of the message and the values in the current register for processing. Only 8-bit data in each character of CRC is effective, starting bit and stopping bit and parity bits are invalid.

In the process of CRC, each of the 8-bit characters are separate and dissimilar or register contents (XOR), The results move to the least significant bit direction, set the most significant bit to 0.LSB is extracted to test, if set LSB to 1, Register and preset value dissimilarity or alone, if set LSB to 0, is not to. The whole process will repeat 8 times.

when the last time (the eighth time) is completed, next 8-bit bytes and separate and register under the current value of the alien or. The values in the final register, is all bytes in the message is executed after the CRC value.

When CRC added to the messages. The low byte to join first and then high byte. CRC Simple function is as follows: unsigned int crc_cal_value (unsigned char *data_value, unsigned char data_length)

```
int i;
```

unsigned int crc value=Oxfff;

```
while(data length--)
```

```
crc_value^=*data_value++;
```

```
for(i=0;i<8;i++)
```

```
lf(crc_value&0x0001)
```

```
crc_value=(crc_value>>1)^0xa001;
```

```
else
```

```
crc_value=crc_value>>1;
```

}

Return(crc_value);

Address definition of communication parameters

This part is the content of the communication, used to control the operation of the inverter, inverter status and related parameters setting. Read and write functional code parameter (Some function code which cannot be changed, only for the use of manufacturers or monitoring): function code parameter address label rules:

By function block number and the label for the parameter address representation rules. High byte: F0~FF (P group), AO~AF(C group),70~7F(D group) Low byte: 00~FF

Such as: P3.12, The address is expressed as F30C; Attention: PF group: Neither read the parameters, and do not change parameters; Group D group: only can read, do not change the parameters.

When some parameters is in inverter operation, can not change; Some parameters of the inverter in any status, cannot be changed; Change function code parameters, but also pay attention to the range of parameters, units, and related instructions.

In addition, because the EEPROM is stored frequently, the service life of the block EEPROM can reduced. Some function codes in the mode of communication do not need to be stored, just changing the value of RAM. If it is parameters of P group, in order to realize the function, as long as putting this function code address high F into 0. If it is parameters of C group, in order to realize the function, as long as putting the function code the address of high A into 4.

Corresponding function codes are shown as the following address:

the high byte: 00 0F (P group),40 4F (C group) low byte: 00 to FF

Such as:

Function code P3.12 is not stored in the EEPROM, the address is expressed as 030C; Function code C0.05 is not stored in the EEPROM, the address is expressed as 4005. The address representation can only do writing RAM, can't read. When reading, it is an invalid address. For all the parameters, using the command code 7H to realize this function.

Stopping/starting parameters:

| Parameter address | Parameter description |
|-------------------|---|
| 1000 | Communication Setting value (-10000-10000) (Decimal system) |
| 1001 | Operating frequency |
| 1002 | Bus voltage |
| 1003 | Output voltage |
| 1004 | Current output |
| 1005 | Output power |
| 1006 | Output torque |
| 1007 | Running velocity |
| 1008 | S Input Flag |
| 1009 | MO1 output Flag |

| 100A | FIV voltage |
|------|---|
| 100B | FIC voltage |
| 100C | Reserved |
| 100D | Count value input |
| 100E | The length value input |
| 100F | Load speed |
| 1010 | PID setting |
| 1011 | PID feedback |
| 1012 | PLC steps |
| 1013 | PULSE the input pulse frequency, unit 0.01kHz |
| 1014 | Reserved |
| 1015 | The remaining running time |
| 1016 | FIV before correction voltage |
| 1017 | FIC before correction voltage |
| 1018 | Reserved |
| 1019 | Linear velocity |
| 101A | The current access to electricity time |
| 101B | The current running time |
| 101C | PULSE input pulse frequency, unit 1Hz |
| 101D | Communication Setting value |
| 101E | Reserved |
| 101F | The main frequency X show |
| 1020 | Auxiliary frequency Y show |
| | |

Attention:

Communication setting value is relative percentage, 10000 corresponds to 100.00% and -10000 corresponding to -100.00%. The frequency of dimensional data, the percentage is relative to the percentage of maximum frequency (P0.12); Counter rotating torque dimensional data, the percentage is P2.10.

Control command input to the inverter: (Write-only)

| The command word address | Command function |
|--------------------------|------------------------------|
| | 0001: Running forward |
| | 0002: Reverse running |
| | 0003: Normal inching turning |
| 2000 | 0004: Reverse JOG |
| | 0005: Free downtime |
| | 0006: Slowing down |
| | 0007: Failure reset |

Read the inverter status: (Read-only)

| Status word address | Status word function |
|---------------------|----------------------|
| | |



| | 0001: Running forward |
|------|-----------------------|
| 3000 | 0002: Reverse running |
| | 0003: Shutdown |

Parameters lock password check: (if return for 8888H. It indicates that the password checks through)

| Password address | The content of the input password |
|------------------|-----------------------------------|
| 1F00 | **** |
| Command address | Command content |
| | BIT0: (Reserved) |
| | BIT1: (Reserved) |
| 2001 | BIT2: RA-RB-RC output control |
| | BIT3: Reserved |
| | BIT4: M01 output control |

Analog output FOV control: (Write-only)

| Command address | Command content |
|-----------------|--------------------------|
| 2002 | 0-7FFF represent 0%-100% |

| Analog output control: | (Reserved) |
|------------------------|--------------------------|
| Command address | Command content |
| 2003 | 0-7FFF represent 0%-100% |

PULSE (PULSE) output control: (Write-only)

| Command address | Command content |
|-----------------|-------------------------|
| 2004 | 0-7FFFrepresent 0%-100% |

Inverter fault description:

| Inverter fault address | Inverter fault information |
|------------------------|-----------------------------------|
| | 0000: No fault |
| | 0001: Inverter unit fault |
| | 0002: Accelerate over current |
| | 0003: Decelerate over current |
| | 0004: Constant speed over current |
| 8000 | 0005: Accelerate over the voltage |
| 8000 | 0006: Decelerate over voltage |
| | 0007: Constant speed over voltage |
| | 0008: Control power fault |
| | 0009: Under-voltage fault |
| | 000A: The inverter overloads |
| | 000B: Motor overload |

| | 000C: Reserved |
|-----------------------------|--|
| | 000D: The output phases |
| | 000E: Module is overheating |
| | 000F: External fault |
| | 0010: Abnormal communication |
| | 0011: Abnormal contactor |
| | 0012: Current detection fault |
| | 0013: Motor tuning fault |
| | 0014: Reserved |
| | 0015: Abnormal parameter read and write |
| | 0016: Inverter hardware failure |
| | 0017: Motor short circuit fault |
| 8000 | 0018: Reserved |
| | 0019: Reserved |
| | 001A: Running time reached |
| | 001B: Reserved |
| | 001C: Reserved |
| | 001D: Accumulative power-on time reached 001E: Load becoming 0 |
| | 001 F: PID feedback lost during running |
| | 0028: Rapid current limit fault |
| Communication fault address | Fault feature description |
| | 0000: No fault |
| | 0001: Password mistake |
| | 0002: The command code error |
| | 0003: CRC Checking error |
| 8001 | 0004: Invalid address |
| | 0005: Invalid parameter |
| | 0006: Correcting parameter is invalid |
| | 0007: System is locked |
| | 0008: EEPROM operation |
| | |

PD group communication parameters

| | Baud rate | The factory value | 0005 |
|-------|---------------|--------------------------------|------|
| | | Units1 digit: MODUBS Baud rate | |
| | | 0: 300BPS | |
| | | 1: 600BPS | |
| | Setting range | 2: 1200BPS | |
| PD.00 | | 3: 2400BPS | |
| FD.00 | | 4: 4800BPS | |
| | | 5: 9600BPS | |
| | | 6: 19200BPS | |
| | | 7: 38400BPS | |
| | | 8: 57600BPS | |
| | | 9: 115200BPS | |

This parameter is used to set data transfer rate between the PC and inverter. Note that setting the baud rate of upper

machine and inverter must agree. Otherwise, the communication can't carry on the faster the baud rate, the greater the communication.

| | Data format | Default | 0 |
|-------|---------------|--|-----------|
| PD.01 | Setting range | 0: No check: The data format <8,N,2> | |
| | | 1: Even-parity: The data format <8,E,1> | |
| | | 2: Odd parity check: The data format <8,0,1> | |
| | | 3: No check: The data forma | t <8,N,1> |

PC and data format set by the inverter must agree, otherwise, the communication can't carry on.

| PD.02 | Machine address | Default | 1 |
|-------|-----------------|-------------------------------|-------|
| PD.02 | Setting range | 1-247, 0 is the broadcast add | dress |

When the machine address set to 0, namely for the broadcast address, realize PC broadcasting functions.

The machine address has uniqueness (except the broadcast address), which is to achieve the basis of upper machine and inverter peer-to-peer communications.

| DD 02 | Response delay | Default | 0 |
|-------|----------------|---------|---|
| PD.03 | Setting range | 0-20ms | |

Response latency: refers to the inverter data to accept the end up to an upper machine to send data in the middle of the interval of time. If the response time delay is less than the system processing time, the response time delay will be subject to system processing time, processing time, such as response time delay is longer than system after processing the data, the system will delay waiting, until the response delay time to up to an upper machine to send data.

| | Communication timeout | Default | 0.0s |
|-------|--------------------------|----------------|------|
| PD.04 | C - 44 in - 10 - 10 - 10 | 0.0s (Invalid) | |
| | Setting range | 0.1-60.0s | |

When the function code is set to 0.0s, communication timeout parameter is invalid. When the function code set to valid values, if a communication and the interval time of the next communication beyond the communication timeout, system will be submitted to the communication failure error (CE). Usually, it is set into is invalid. If in the continuous communication system parameter set the time, you can monitor the communication status.

| PD.05 | Communication protocol selection | Default | 1 |
|-------|----------------------------------|----------------------------|--------|
| | Setting range | 0: Nonstandard Modbus pro | otocol |
| | Setting range | 1: The standard Modbus pro | otocol |

PD.05=1: Choose the standard Modbus protocol

PD.05=0: When reading command. Returns number of bytes from the machine is a byte more than the standard

| | Read the current resolution | Default | 1 |
|-------|-----------------------------|----------|---|
| PD.06 | Setting range | 0: 0.01A | |
| | | 1: 0.1A | |

Used to determine the communication while reading the output current, current value of the output units.

APPENDIX

Braking resistor selection

| AC Drive Model | Braking resistor power | Braking resistor resistance value |
|-------------------------|------------------------|-----------------------------------|
| | W | Ω |
| Single phase 220V input | | |
| VNZ200-0R4G -2 | 80 | 200 |
| VNZ200-0R75G -2 | 80 | 150 |
| VNZ200-1R5G -2 | 100 | 100 |
| VNZ200-2R2G -2 | 100 | 70 |
| VNZ200-3R7G -2 | 250 | 65 |
| Three pha | se 380V input | |
| VNZ200-0R4G -4 | 250 | 300 |
| VNZ200-0R75G -4 | 250 | 300 |
| VNZ200-1R5G -4 | 300 | 220 |
| VNZ200-2R2G -4 | 400 | 200 |
| VNZ200-3R7G /5R5P-4 | 500 | 130 |
| VNZ200-5R5G /7R5P-4 | 800 | 90 |
| VNZ200-7R5G /11P-4 | 1000 | 65 |
| VNZ200-11G/15P-4 | 1500 | 43 |
| VNZ200 -15G/18.5P-4 | 2000 | 32 |
| VNZ200 -18.5G/22P-4 | 4kW | 24 |
| VNZ200-22G/30P-4 | 4.5kW | 24 |
| VNZ200-30G/37P-4 | 6kW | 19.2 |
| VNZ200-37G/45P-4 | 7kW | 14.8 |
| VNZ200-45G/55P-4 | 9kW | 12.8 |
| VNZ200-55G-4 | 11kW | 9.6 |
| VNZ200-75P-4 | 11kW | 9.6 |
| VNZ200-75G/90P-4 | 15kW | 6.8 |
| VNZ200-90G/110P-4 | 9kW*2 | 9.3*2 |
| VNZ200-110G/132P-4 | 11kW*2 | 9.3*2 |
| VNZ200-132G/160P-4 | 13kW*2 | 6.2*2 |
| VNZ200-160G/185P-4 | 16kW*2 | 6.2*2 |
| VNZ200-185G/200P-4 | 19kW*2 | 2.5*2 |
| VNZ200-200G/220P-4 | 19kW*2 | 2.5*2 |
| VNZ200-220G/250P-4 | 21kW*2 | 2.5*2 |
| VNZ200-250G/280P-4 | 24kW*2 | 2.5*2 |
| VNZ200-280G/315P-4 | 27kW*2 | 2.5*2 |
| VNZ200-315G/350P-4 | 20kW*3 | 2.5*3 |

| VNZ200-350G/400P-4 | 23kW*3 | 2.5*3 |
|--------------------|--------|-------|
| VNZ200-400G/450P-4 | 26kW*3 | 2.5*3 |
| VNZ200-450G/500P-4 | 29kW*3 | 2.5*3 |

We reserve the right of this manual contained information change without notice in advance.

Wecon Technology Co., Ltd

Factory Address: 10th Building, Area E, Fuzhou Software Park, Gulou District, Fuzhou, Fujian Province, P.R.China R&D Center: Floor 5-6, Block 6, Area F, Fuzhou Software Park, Gulou District, Fuzhou , Fujian, Province, P.R. China Tel: +86-591-87868869 Fax: +86-591-87843899 Website: www.we-con.com.con/en Email: sales@we-con.com.cn