

# **LX5V-ETH-BD** Module Manual V1.0

Website: http://www.we-con.com.cn/en Phone: 86-591-8786886



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# 1 Features

- LX5V-ETH-BD is an Ethernet module installed on the top of PLC.
- Only Modbus TCP protocol is supported currently.
- One LX5V-ETH-BD module supports up to 8 devices (regardless of master and slave).

**Note:** This manual is only applicable to the use of LX5V-ETH-BD with 5V series PLC. For specific instructions on the use of LX5V-ETH-BD with 3V series PLC, please refer to LX3VP-ETH-BD Module Manual.

# 2 Appearance and indicator light



Indicator light	Color	Description
PWR	White	Power light: It is always ON when the power supply connection is normal.
СОМ	White	The communication light between BD module and PLC. How fast it flashes is determined by the number of PLC communication. After Plugging in the network cable, configuring Ethernet parameters by the host computer software, and downloading, the communication light flashes.
DATA	Yellow	Network access light. It is ON when accessing the network. If the contact is not good, the indicator light is OFF or flashing (the same as the lights of general network cards).
LINK	Green	Network communication Light. It flashes when network communication is normal (the same as the light of general network card).

# **3 Parameter configuration**

The Ethernet parameters of LX5V-ETH-BD are configured by the host computer, dividing into basic parameter configuration and link parameter configuration.



### 3.1 Basic parameter configuration

(1) Open the host computer and create a new project, double-click "BD Module Configuration" in "Project Manager"  $\rightarrow$  "Extended Function"<sup>Note</sup> to enter "BD Settings" Interface;

2 Select "LX5V-ETH" in the device bar on the right side of the BD module configuration interface and double-click to add it to the corresponding slot position of PLC (slot 1 or 2, the software will select slot 1 by default. You could right-click it to move to slot 2);

3 After adding BD module to the slot, double-click or right-click to select configuration parameters to enter the LX5V-ETH-BD configuration parameters interface, as shown in the following figure. IP address, subnet mask, and default gateway of LX5V-ETH-BD could be configured in this interface. Currently, only static IP could be configured.

Project manag 👻 📮 🗙	Scanning MAIN	Extended Function BD Board Configu	ration ×			•
Program Seanning MAIN Subroutine Subroutine Device Comment Parameter Device nemory	Slot         Configure d           0         LX5V-N-3624           1         LX5V-PTH           2	Device description LXSVF-8624 Configuration parameters Move up Move down Delete	Device occupation X0743:107427  807 Autr.807519:8207839.5207839.	Artual insta Device versi		✓ Device ✓ FLC host – LLEV-N-3624 – LLEV-N-2424 – LLEV-N-1616 – LLEV-N-1616 – LLEV-N-1616 – LLEV-N-1412 – LLEV-N-1212
Extended Function	9	ED Board Configuration LXSV-ETH Ethernet settings Links 1-4 setting Terminetari * Construication settings * The the to set The address Subnet mask Default gateway	ngs Links5-8 settings Device Info matic configuration IP (DMEP) function	Y-Lue           True           Faire           55, 255, 255, 0           192, 168, 8, 9           ck           Reset         OK	×	* BD board LESV-27T -LESV-27C -LESV-27C -LESV-20AV -LESV-20AV -LESV-20AV -LESV-20AV -LESV-20AV -LESV-27T2BAY -LESV-27T2BAY -LESV-27T2DAY -LESV-27T2DAY -LESV-27T2DAY -LESV-27T2DAY -LESV-4AU -LESV-4AU -LESV-4AU -LESV-88X -LESV-88X -LESV-88X -LESV-88X -LESV-88X -LESV-88X
	Progress					<del>▼</del> ‡ ×

**Note:** This function is only supported by the following host computer and slave computer versions:

① Supported host computer versions: Wecon PLC Editor 2 2.1.204 and above, shown as below.

File PLC(P) View English Language Website	Help Software help	Programming manual telp	2 Dout sion	Wecon P
Project manag 🔻 🕂 🗙	Sca	nning MAIN	Extended Function BD Board Configu	ration ×
🖃 🗁 Program	Slot	Configure d	Device description	Device occupation
🖻 👉 Scanning	0	LX5V-N-3624	LX5V-N-3624	X0 <sup>~</sup> X43;Y0 <sup>~</sup> Y27
HAIN 📑	1	LX5V-ETH	Ethernet communication module	R0~R19;S0~S19;R20~F
Sufference Interrupt Device Comment Device Comment Device memory Extended Function Extended Function Extended Function PLCLINK BD Board Confi		About V	Vecon PLC Editor2 Wecon PLC Editor2 2.1.205 Release Date:2022/8/29 (C)2016 Fuzhou Fuchang Wecon Technology Co., Ltd.	× Electronic OK



#### LX5V-ETH-BD Module Manual V1.0

(2) Supported slave computer versions: 2.061 and above, shown as below.

at (= Redo 응도 타 대 배 배 때 ppy 상 단 당 값 배 때 Ladder Symbol	Edit statement SS	vitch (O) Monitor ompile all (C) Monitor ogram (Program	Mode (R) 1 Read from PLC 2 Control Con	odule monitoring ar Device Memory nline	PLC
Scanning MAIN Extended Function BD Boa Device Device name Communication settings	rrd Configuration De	evice monitor-1 ×	Monitoring starts Set Current V	ilue	×
USB Connection(Best to use well-shielded     USB port USB(9)HUB(5)	cable)	Communication test	Parameter	Value 1.x5V-2416MT-N_3	•
OEthernet configuration		ОК	Software version number Hardware version number Product Unique ID Production time	V2.091 V2.001 D81A6273BCF45844495F4A276FFB0ED0 2022.04.26 08:56:45	2
IP address	Devices search	Device Info	BDI actual installation type BDI version <b>Hardware parameter inform</b> : Hardware configuration table.	LX5V-ETH 1010 .tion .101	
OSerial connection		Close	Hardware version number Hardware type Input points	2001 5004 24	
COM port COM1-Communications Port Baud Rate 115200 Detailed settings	•		Uutput points Number of high-speed output o. Reverse input Mask Other high-speed pulse maximu. Number of high-speed input oh. Other filter the second	10 8 16 0 5000 16 0	

### 3.2 Link configuration

Value True	Parameter Whather to enchla	Value
True	Whather to enable	1
100	unernet ro enabre	True
100	socket ID	101
TCP	Communication protocol	TCP
Server	Operating mode	Server
502	Local port	502
0.0.0.0	Target IP	0.0.0.0
0	Target port	0
50	Receive timeout (10ms)	50
Close	TCP keep-alive mechanism	Close
0	Link data information init	20
0	Link status information in	20
	Link-4	
Value	Parameter	Value
False	Whether to enable	False
102	socket ID	103
TCP	Communication protocol	TCP
Client side	Operating mode	Client side
0	Local port	0
0.0.0.0	Target IP	0.0.0.0
0	Target port	0
50	Receive timeout (10ms)	50
Close	TCP keep-alive mechanism	Close
0	Link data information init	0
0.	Link status information in	0
	Server 502 0.0.0.0 0 50 Close 0 0 Value False 102 TCP Client side 0 0.0.0.0 0 50 Close 0 0 0 0 0 0 0 0 0 0 0 0 0	Server Server So2 Operating mode Local port Target IP Target port Receive timeout (10ms) TCP keep-alive mechanism Link data information init Link status information in Link-4 Value False Value False Socket ID Communication protocol Operating mode Local port Target IP Target port Receive timeout (10ms) TCP keep-alive mechanism Client side O O O O O O O Close

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**Note:** One LX5V-ETH-BD supports up to 8 Ethernet links, each of which can be individually configured to enable.

#### Description of each configuration item for each link:

① Whether to enable: Indicates whether the configuration is valid. When it is False, the configured socket ID cannot be used.

- 2 **Socket ID:** This field is assigned by the host computer and cannot be modified.
- (3) **Communication protocol:** Currently only the Modbus TCP protocol is supported.
- (4) **Operating mode:** Client and server can be selected.
- **5** Local port:
  - When the client is selected as the operating mode, the local port cannot be configured and is assigned by the BD module. The assigned port number range is 4096to32767.
  - When the server is selected as the operating mode, the local port is fixed as 502, and only Modbus TCP protocol is supported.

6 **Destination IP:** It is valid when the client is selected as the operating mode, indicating that the client needs to connect to the server address.

⑦ **Destination port:** It is valid when the client is selected as the operating mode, indicating that the client needs to connect to the server port.

8 **Receive timeout:** It is valid when the client is selected as the operating mode, indicating the maximum waiting time from the instruction sent to the response. When the receive timeout is exceeded, but the response has not yet returned, the receive timeout error will be reported.

**9 TCP keep-alive:** It is valid for both client and server. After enable, it will monitor whether the link has data interaction. If the link does not send or receive data for more than 50 seconds, it means that the other party of the connection may fail, and the link is closed immediately to recycle the link resources.

10 Link data information initial device (R) and link status information initial device (S): It is valid when the server is selected as the operating mode. During the initialization process of the ladder diagram, using these devices, the SOCOPEN/create socket link operation is automatically performed, and you do not need to perform the SOCOPEN operation in the ladder diagram.

# **4 Instructions used**

### 4.1 SOCOPEN/Create socket link

Create a socket link specified by (S), update the data information of the socket link to (D1), and update the status information to (D2).

-[SOCOPEN (S) (D1) (D2)]

#### Content, range and data type

Parameter	Content	Range	Data type	Data type (label)
(5)	Socket ID		Signed	
(5)	SOCKETID	-	BIN16 bits	ANTIO
(D1)	The data information initial device that		Signed	
	stores socket links.	-	BIN16 bits	ANT_ELEIVIENTART
(D2)	The status information initial device that	-	Bit	ANY_BOOL



stores socket links.

Note: The socket ID is configured by Ethernet host computer, and cannot be selected at will.

#### Device used

Instruction Parameter		Devices													Offset modification	Pulse extension									
	Parameter	x	Y	M	S	SM	T (bit)	C (bit)	LC (bit)	HSC (bit)	D.b	KnX	KnY	KnM	KnS	т	с	D F	R SE	нѕс	к	н	E	[D]	ХХР
	Parameter 1																				•	•			
SOCOPEN	Parameter 2															•	•	• •	•						
	Parameter 3		•	•	•	•					•														

#### Function

Create a link to the socket specified in (S) and display the link information in (D1) and (D2). When the instruction is turned on, the device specified in (D1) and (D2) will be used in other Ethernet instructions using the same socket ID (e.g. SOCCLOSE, SOCMTCP).

The information specified by (D1) is as follows. (A total of 14 word devices are occupied):

Devices	Function
(D1)	Local port number
(D1+1)	The 1st segment of destination IP
(D1+2)	The 2nd segment of destination IP
(D1+3)	The 3rd segment of destination IP
(D1+4)	The 4th segment of destination IP
(D1+5)	The 5th segment of destination IP
(D1+6)	Receive timeout (10ms)
(D1+7)	Reserved
(D1+8)	Current link error code
(D1+9)	Communication error count high word
(D1+10)	Communication error count low word
(D1+11)	Reserved
(D1+12)	Reserved
(D1+13)	Reserved

#### Parameter description:

1 Local port number:

- Establish a TCP client, and PLC automatically assigns the local communication port. The range is 4096to32767. The port number will be automatically increased by 1 each time it is turned ON.
- Establish a TCP server specified by the Ethernet socket configuration of the host computer.
- 2 Destination IP:
  - Establish a TCP client, and the destination address is specified by the Ethernet socket configuration of the host computer.
  - Establish a TCP server and display the IP of the remote connection after the remote client



connection is successful.

3 Destination port number:

- Establish a TCP client, and the destination port number is specified by the Ethernet socket configuration of the host computer.
- Establish a TCP server and display the port number of the remote connection after the remote client connection is successful.
- (4) Receive timeout (10ms): Specified by Ethernet socket configuration of host computer.

5 Current link error code: Displays the current error information. For specific errors, please refer to the Ethernet error list.

6 Number of communication errors: the total number of communication errors after successful connection (double words).

The information specified by (D2) is as follows. (A total of 14 bit devices are occupied):

Devices	ON status	OFF status
(D2)	Connecting	Connection not enabled
(D2+1)	Connection complete	Connecting or not connected
(D2+2)	Reserved	Reserved
(D2+3)	Reserved	Reserved
(D2+4)	Reserved	Reserved
(D2+5)	Reserved	Reserved
(D2+6)	Connection closed	Instruction not started or closed
(D2+6)	connection closed	completed
(D2+7)	Connection close complete	Instruction not started or closing
(0.2+6)	Communication completion	In communication
(02+8)	(for SOCMTCP instruction)	in communication
(D2+9)	Connection error	No connection error
(D1+10)	Reserved	Reserved
(D1+11)	Reserved	Reserved
(D1+12)	Reserved	Reserved
(D1+13)	Reserved	Reserved

#### Error code

Error code	Content
409EU	The devices specified in the application instructions (D1) and (D2) exceed the range
40650	of the corresponding device.
5080H	The Ethernet socket has been linked and cannot be opened repeatedly.
5083H	Failed to create TCP server.
5084H	Failed to create link
FORCH	The socket ID used by the Ethernet instruction is not configured or enabled by the
5086H	host computer.

### 4.2 SOCMTCP/Ethernet Modbus TCP Communication

Ethernet Modbus TCP client communication instruction. -[SOCMTCP (S1) (S2) (S3) (S4) (S5)]



#### Content, range and data type

Parameter	Content	Range	Data type	Data type (label)
(\$1)	Socket ID	_	Signed BIN16	
(31)		-	bits	ANTIO
(52)	The high byte is the station number		Signed BIN16	
(32)	and the low byte is the function code	-	bits	ANT_ELEWENTART
(52)	Modbus address that requires	0 to	Unsigned	
(35)	communication	65535	BIN16 bits	ANTIO
(CA)	Cond or receive longth		Signed BIN16	
(34)	Send of receive length	-	bits	ANTIO
(СГ)	Cond or reactive initiation device		Signed BIN16	
(35)	Send of receive initiation device	-	bits	

Note: The socket ID is configured by Ethernet host computer, and cannot be selected at will.

#### Device used

Instruction	Devenuetar		Devices															Offset modification	Pulse extension					
	Parameter	хγ	<b>۲</b> N	лs	SM	T (bit)	C (bit)	LC (bit)	HSC (bit)	D.b	KnX	KnY	KnM	KnS	Т	с	D	R S	D	LC HSC	к	HI	[D]	ХХР
	Parameter 1																				•	•		
	Parameter 2														•	•	•	•	•		•	•		
SOCMTCP	Parameter 3														•	•	•	•	•		•	•		
	Parameter 4														•	•	•	•	•		•	•		
	Parameter 5														•	•	•	•	•					

#### Function

(S1): Specify the socket ID of the link, and other parameters are compatible with the RS instruction Modbus master protocol.

(S2): The high byte is the station number. For Modbus TCP, the station number can be set at will.

(S2): The lower byte is the station number. Please refer to the Modbus function code section of RS instruction.

(S3): Modbus communication address, the address of the Modbus TCP server to be read or written. It must be used with the SOCOPEN instruction, and data can only be sent after a complete link is established.

This instruction can only be used when a TCP client socket link is established.

Communication completion information and the number of received and sent can be viewed in the device specified by SOCOPEN instruction.

#### Error code

Error code	Content
5081H	The Ethernet socket is not open and cannot be operated.
EOSEL	The socket ID (S1) used by the Ethernet instruction is not configured on the host
5080H	computer or is not enabled after configuration.



### 4.3 SOCCLOSE/Close socket link

Close the socket link specified by (S).

-[SOCCLOSE (S)]

#### Content, range and data type

Parameter	Content	Range	Data type	Data type (label)
(S)	socket ID	-	Signed BIN16 bits	ANY16

Note: The socket ID is configured by Ethernet host computer, and cannot be selected at will.

#### Device used

Instruction	Parameter									D	evic	es											Offset modification	Pulse extension
		X	Y	M	ssīv	1 T(bi	t) C(l	bit)	LC (bit)	HSC (bit)	D.b	KnX	KnY	KnM	KnS	τс	D	R SI	DLO	снѕс	к	HE	[D]	ХХР
SOCCLOSE	Parameter 1																				•	•		

#### Function

Close the socket link specified in (S).

When the TCP server is shut down, it will send a reset request to the remote client. At this time, in the bit device specified by SOCOPEN, the status of connection closing will be set. Only when the state of connection closing is set can the socket be truly released and the next link be opened.

If the socket specified by (S) is not connected to the remote party, it cannot be closed, and the instruction reports an error.

#### Error code

Error code	Content
5081H	The Ethernet socket is not open and cannot be operated.
EOSEL	The socket ID used by the Ethernet instruction is not configured or enabled by
50000	the host computer.



### **5 Description of PLC special devices**



#### BD1:

SD label	Content
SD2000	Display 0x1020 after Ethernet BD is recognized after power-on.
SD2001	Display Ethernet BD version after Ethernet BD is recognized after power-on.
SD 2005	BD1 error communication port.
SD2006	BD1 communication timeout (1ms).
SD2009	Ethernet BD1 keep-alive time settings.

#### BD2:

SD label	Content
SD2020	Display 0x1020 after Ethernet BD is recognized after power-on.
SD2021	Display Ethernet BD version after Ethernet BD is recognized after power-on.
SD2025	BD2 error communication port.
SD2026	BD2 communication timeout (1ms).
SD2029	Ethernet BD2 keep-alive time settings.

# **6 Address mapping**

When the BD module configures the Modbus TCP slave protocol, the address mapping relationship accessed by the master station is as follows:

		Word address		
Address type	Occupation	Address range	Decimal address	Total reserved address size
T0 to T511	512 WORD	0x0000 to 0x01ff	0	1536



#### LX5V-ETH-BD Module Manual V1.0

256 WORD	0x0600 to 0x06ff	1536	1024
512 WORD	0x0A000 to 0x0BFF	2560	1024
128 word	0x0E00 to 0x0E1F	3584	512
8000 WORD	0x1000 to 0x2F3F	4096	16384
4096 WORD	0x5000 to 0x5FFF	20480	12288
30000 WORD	0x8000 to 0xF52F	32768	30000
	256 WORD 512 WORD 128 word 8000 WORD 4096 WORD 30000 WORD	256 WORD         0x0600 to 0x06ff           512 WORD         0x0A000 to 0x0BFF           128 word         0x0E00 to 0x0E1F           8000 WORD         0x1000 to 0x2F3F           4096 WORD         0x5000 to 0x5FFF           30000 WORD         0x8000 to 0xF52F	256 WORD         0x0600 to 0x06ff         1536           512 WORD         0x0A000 to 0x0BFF         2560           128 word         0x0E00 to 0x0E1F         3584           8000 WORD         0x1000 to 0x2F3F         4096           4096 WORD         0x5000 to 0xF5FF         20480           30000 WORD         0x8000 to 0xF52F         32768

		Bit address		
Address type	Occupation	Address range	Decimal address	Total reserved address size
T0 to T511	512 bits	0x0000 to 0x01ff	0	1536
C0 to C255	256 bits	0x0600 to 0x06ff	1536	1024
LC0 to LC255	256 bits	0x0A00 to 0x0AFF	2560	1024
HSC0 to HSC15	64 bits	0x0E00 to 0x0E0F	3584	512
M0 to M8000	8192 bits	0x1000 to 0x2F3F	4096	16384
SM0 to SM4095	4096 bits	0x5000 to 0x5FFF	20480	12288
Reserved		0x8000 to 0xBFFF		16383
S0 to S4095	4096 bits	0xC000 to 0xCFFF	49152	8192
X0 to X1023	1024 bits	0xE000 to 0xE3FF	57344	4096
Y0 to Y1023	1024 bits	0xF000 to 0xF3FF	61440	4096

When using the Modbus TCP master station to access the slave station, the SOCMTCP instruction specifies the following address:

Example 1: Read 10 registers starting from slave station (station NO.1) D0 and store them in 10 devices starting from local D0:

DO

---[SOCMTCP K100 H103 H1000 K10

The function code of this instruction is 3, which indicates reading register, and the address H1000 in it is the starting address of "D0 to D7999" by inquiring the "word address table", which corresponds to the address of D0.

Example 2: Read 10 bit devices starting from slave station (station NO.1) M0 and store them in local D0 device (because D0 can store the value of 16 bit devices, zero padding will be performed):

---[SOCMTCP K100 H101 H1000 K10 D0

The function code of the instruction is 1, which indicates read coil, and the address H1000 in it is the starting address of "M0 to M8000" by inquiring the "bit address table", which corresponds to the address of M0. If slave stations M0 and M1 are 1, and the rest are 0, the value in D0 is H0300 (not H0003).

### 

# 7 Examples

### **Example 1**

Configure 8 Modbus TCP slave protocols. The basic parameters are configured as follows:

thernet settings Links 1-4 settings Links 5-8 settings Device Info	
Parameter	Value
Communication settings	
Whether to set	True
Whether to enable PLC automatic configuration IP (DHCP) fu	False
IP address	192. 168. 8. 9
Subnet mask	255. 255. 255. 0
Defen]t getewer	192 168 8 1

Solution Note: The IP address should be configured in the same network segment as the IP address of the master station. For example, if the IP address of the master station is 192.168.8.8 and the subnet mask is 255.255.255.0, the IP address of the BD module should be configured as 192.168.8.xx (the value of xx is 1to255. Do not duplicate other IP addresses on the same network segment).

BD Board Configuration LX5V-ETH Ethernet settings Links 1~4 settings Links 5~8 settings Device Info Link-1 Link-2 Value Value Parameter Parameter Whether to enable Whether to enable True True socket ID socket ID 100 Communication protocol TCP Communication protocol TCP Operating mode Server Operating mode Server Local port Local port 502 502 Target IP 0.0.0.0 Target IP 0.0.0.0 Target port Target port Receive timeout (10ms) 50 Receive timeout (10ms) 50 Close TCP keep-alive mechanism TCP keep-alive mechanism Close Link data information initiation device (R) 0 Link data information init ... 20 Link status information initiation device (S) Link status information in ... 20 0 Link-3 Link-4 Value Value Parameter Parameter Whether to enable Whether to enable True True socket ID socket ID Communication protocol TCP Communication protocol TCP Operating mode Server Operating mode Server Local port 502 Local port 502 0.0.0.0 0.0.0.0 Target IP Target IP Target port 0 Target port 0 Receive timeout (10ms) 50 Receive timeout (10ms) 50 TCP keep-alive mechanism Close TCP keep-alive mechanism Close Link data information init ... 40 Link data information init. 60 Link status information in ... 40 Link status information in... 60 Check Reset OK Cancel

The parameters of link 1 to 4 are configured as follows:

Note: The server needs to configure "link data information initial device" and "link status information initial device", and the settings of each link should not overlap.

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The parameters of link 5 to 8 are configured as follows:

Link-5		Link-6	
Parameter	Value	Parameter	Value
Whether to enable	True	Whether to enable	True
socket ID	104	socket ID	105
Communication protocol	TCP	Communication protocol	TCP
Operating mode	Server	Operating mode	Server
Local port	502	Local port	502
Target IP	0.0.0.0	Target IP	0, 0, 0, 0
Target port	0	Target port	0
Receive timeout (10ms)	50	Receive timeout (10ms)	50
TCP keep-alive mechanism	Close	TCP keep-alive mechanism	Close
Link data information init	80	Link data information init	100
Link status information in	80	Link status information in	100
Link-7		Link-6	
Parameter	Value	Parameter	Value
Whether to enable	True	Whether to enable	True
socket ID	106	socket ID	107
Communication protocol	TCP	Communication protocol	TCP
Operating mode	Server	Operating mode	Server
Local port	502	Local port	502
Target IP	0.0.0.0	Target IP	0.0.0
Target port	0	Target port	0
Receive timeout (10ms)	50	Receive timeout (10ms)	50
TCP keep-alive mechanism	Close	TCP keep-alive mechanism	Close
Link data information init	120	Link data information init	140
Link status information in	120	Link status information in	140

After the configuration is completed, there is no need to configure ladder diagram, and it will take effect after downloading programs and parameters.

### **Example 2**

Configure a Modbus TCP master protocol to read 125 word devices from the address 0 of slave. Whether the communication is correct is judged by comparing whether the first word device is 100, and count the success and failure.

The basic parameters are configured as follows:

thernet settings Links 1~4 settings Links 5~8 settings Device Info		
Parameter	Value	
Communication settings		
Whether to set	True	
Whether to enable PLC automatic configuration IP (DHCP) fu .	. False	
IP address	192. 168. 8. 9	
Subnet mask	255. 255. 255. 0	
Default gateway	192. 168. 8. 1	

#### The parameters of link 1 to 4 are configured as follows:

Because only one client is configured, none of the links except the first one are enabled.



Link-1		Link-2		
Parameter	Value	Parameter	Value	
Whether to enable	True	Whether to enable	False	
socket ID	100	socket ID	101	
Communication protocol	TCP	Communication protocol	TCP	
Operating mode	Client side 💽	Operating mode	Server	
Local port	502	Local port	502	
Target IP	0.0.0.0	Target IP	0.0.0.0	
Target port	0	Target port	0	
Receive timeout (10ms)	50	Receive timeout (10ms)	50	
TCP keep-alive mechanism	Close	TCP keep-alive mechanism	Close	
Link data information init	0	Link data information init	20	
Link status information in	0	Link status information in	20	
Parameter	Value	Link-4 Parameter Value		
Whether to enable	False	Whether to enable	False	
socket ID	102	socket ID	103	
Communication protocol	TCP Communication protoco		TCP	
Operating mode	Client side	Lient side Operating mode		
Local port	0	Local port	10	
Target IP	0.0.0.0	Target IP	0.0.0.0	
Target port	0	Target port	0	
Receive timeout (10ms)	50	Receive timeout (10ms)	50	
TCP keep-alive mechanism	Close	TCP keep-alive mechanism	Close	
Link data information init	0:	Link data information init	0	
Link status information in	0.	Link status information in	0	

#### The parameters of link 5 to 8 are configured as follows:

		Link-6		
farameter Value		Parameter	Value	
Whether to enable	False	Whether to enable	False	
socket ID	104	socket ID	105	
Communication protocol	TCP	Communication protocol	TCP	
Operating mode	Client side	Operating mode	Client side	
Local port	0	Local port	0	
Target IP	0.0.0.0	Target IP	0,0,0,0	
Target port	0	Target port	0	
Receive timeout (10ms)	50	Receive timeout (10ms)	50	
TCP keep-alive mechanism	Close	TCP keep-alive mechanism	Close	
Link data information init	0	Link data information init	0	
Link status information in	0	Link status information in	0	
Link-7		Link-8		
Parameter	Value	Parameter	Value	
Whether to enable	False	Whether to enable	False	
socket ID	106	socket ID	107	
Communication protocol	TCP	Communication protocol	TCP	
Operating mode	Client side	Operating mode	Client side	
Local port	0	Local port	0	
Target IP	0.0.0	Target IP	0.0.0.0	
Target port	0	Target port	0	
Receive timeout (10ms)	50	Receive timeout (10ms)	50	
TCP keep-alive mechanism	Close	TCP keep-alive mechanism	Close	
Link data information init	0	Link data information init	0	
Link status information in	0	Link status information in	0	
		][[		



#### The configuration ladder diagram is as follows:



	/EI		1			LX5V-ETH-BD Mo	dule Ma	nual V1.
/* */ /*	After th	e communi	cation, c	compare th	e value to confirm the			
*/	COMMUTIC	ation 18	SUCCESSIU	and the	rease count.			
1.00700	86	3 ├──{[=	RO	K100	]		{DINC	R200
		{<>	RO	K100	]		{DINC	R202
							{RST	RO
							{RST	S8
/* * */	l Communic	ation tim	eout, cou	int the co	mmunication erros times.			
	126	+					{DINC	R202
							{RST	S9
	136							{END