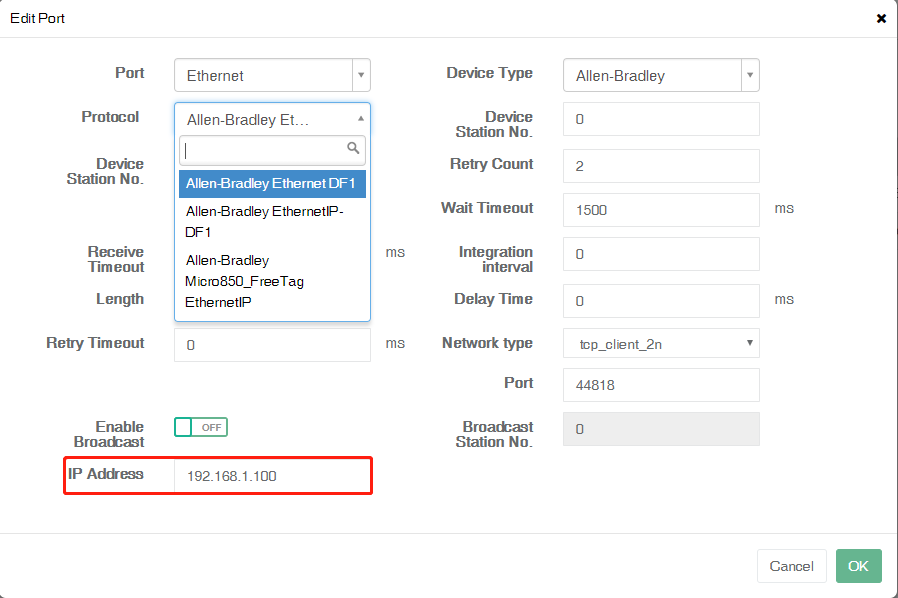
**Allen-Bradley Ethernet DF1**

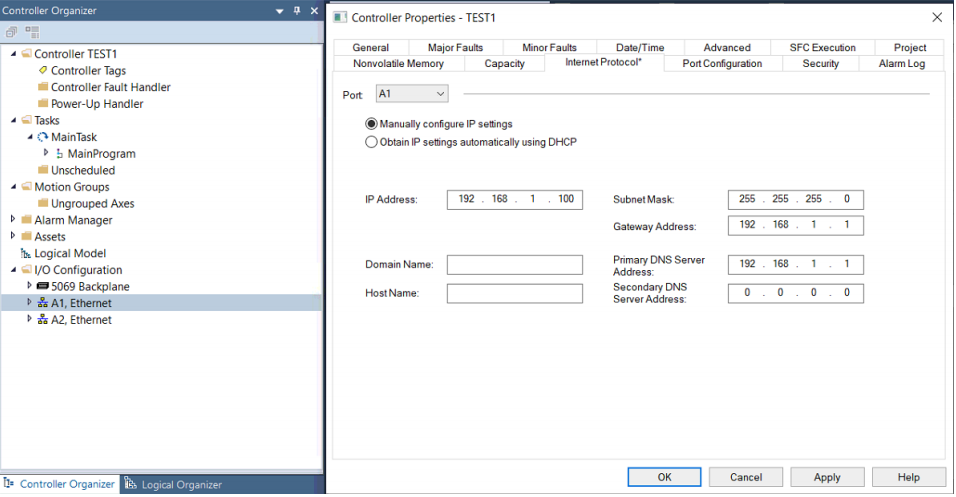
1. **V-box Setting:**Select:Port--->”Ethernet”

Device Type--->”Allen-Bradley”

Protocol--->”Allen-Bradley Ethernet DF1”

Set IP Address as PLC’s IP, such as “192.168.1.100”  
**Note:** Ensure that PLC IP and V-box IP are in the same network segment “192.168.1.xx”

1. **PLC Setting:**Communication mode: Port Setting--->10/100 Mbps Full Duplex/Half Duplex  
   set PLC IP in “Internet Protocol”



Create new tags (Controller Tags and Program Tags supported)

