

Communicate　with

Mitsubishi FX Series





**Website:** <http://www.we-con.com.cn/en>

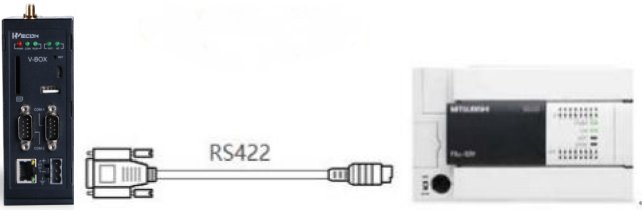
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# 1.General

This example introduces how to establish communication between Wecon VBOX and Mitsubishi FX Series　PLC.

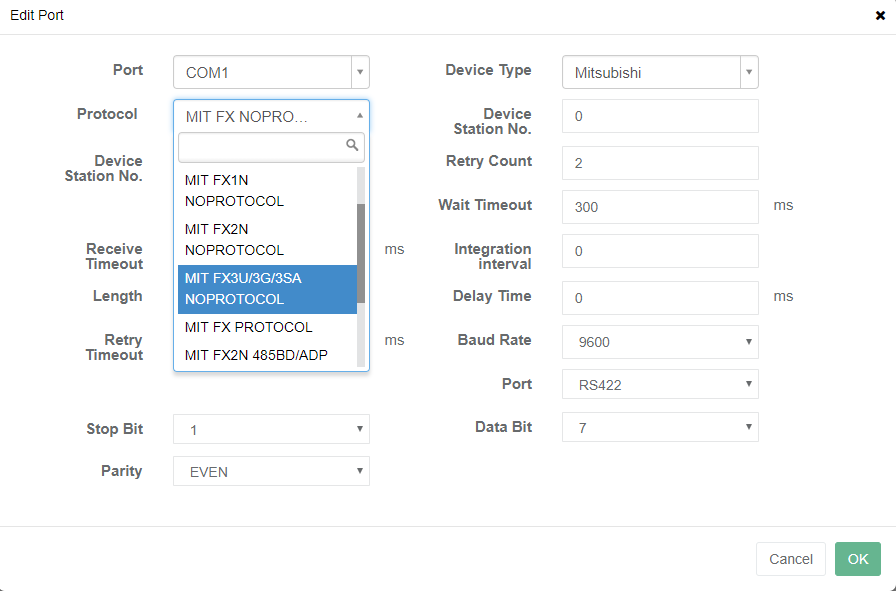
VBOX side: COM1(DB9) interface

PLC side: 8-pin circular port

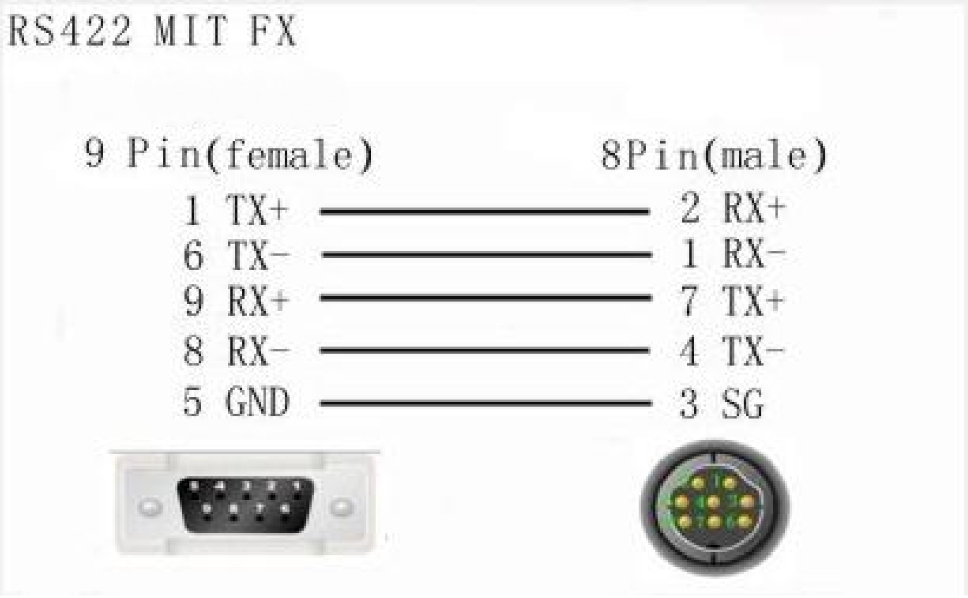
# 2.Operation Steps

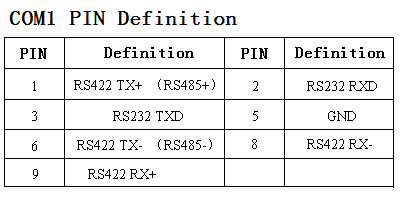
### 2.1 VBOX communication settings

Configuration>>Communication>>Add new port>>Set the communication parameter as below:

**2.2 Establish connection**

VBOX uses the COM1 port, and the PLC uses 8-pin circular port

The pin connections are as follows:

H series VBOX COM1 Pin Definition

**2.3 Notification**

This example is for FX3U, and it is the same for establishing other FX series communication operations. Only need to modify the protocol for corresponding model.